

# ST40 Instrument Systems

## Service Manual

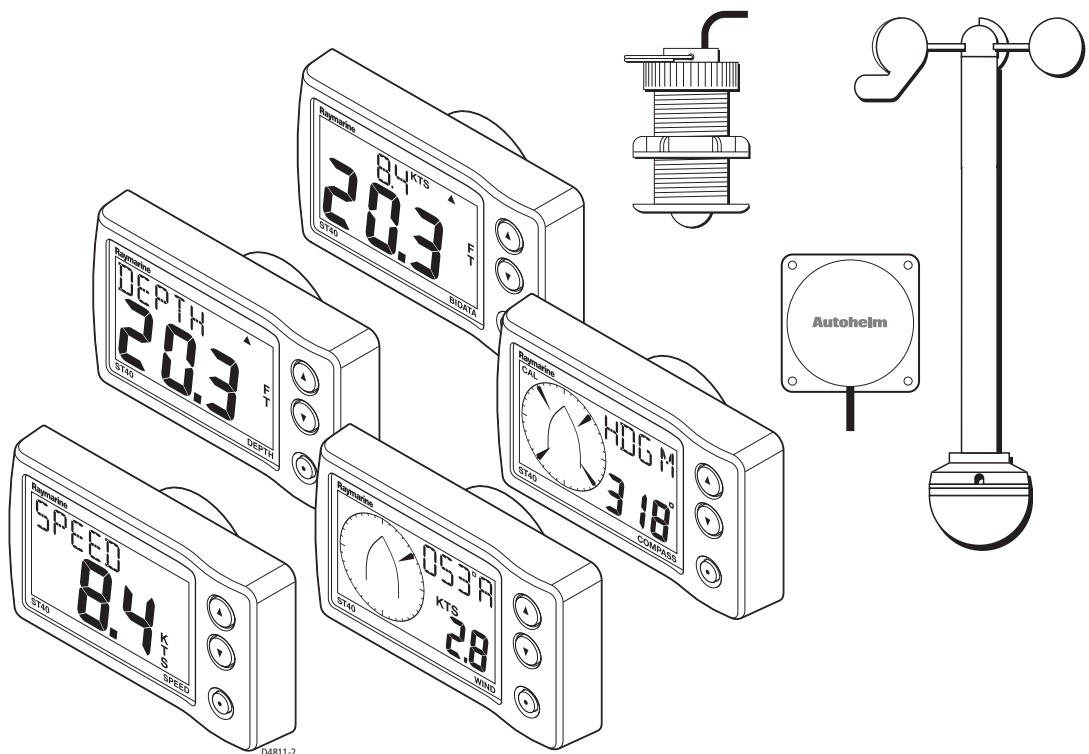
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1st February 2004

### Instruments

Speed  
Depth  
Bidata  
Wind  
Compass

### Transducers

Speed  
Rotavecta  
Fluxgate Compass



D4811-2



# ST40 Instrument Systems Service Manual

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### **Part 2 Instrument Servicing**

### **Part 3 Transducer Servicing**

## **Warning**

### **CE Marking of Equipment/Replacement Parts**

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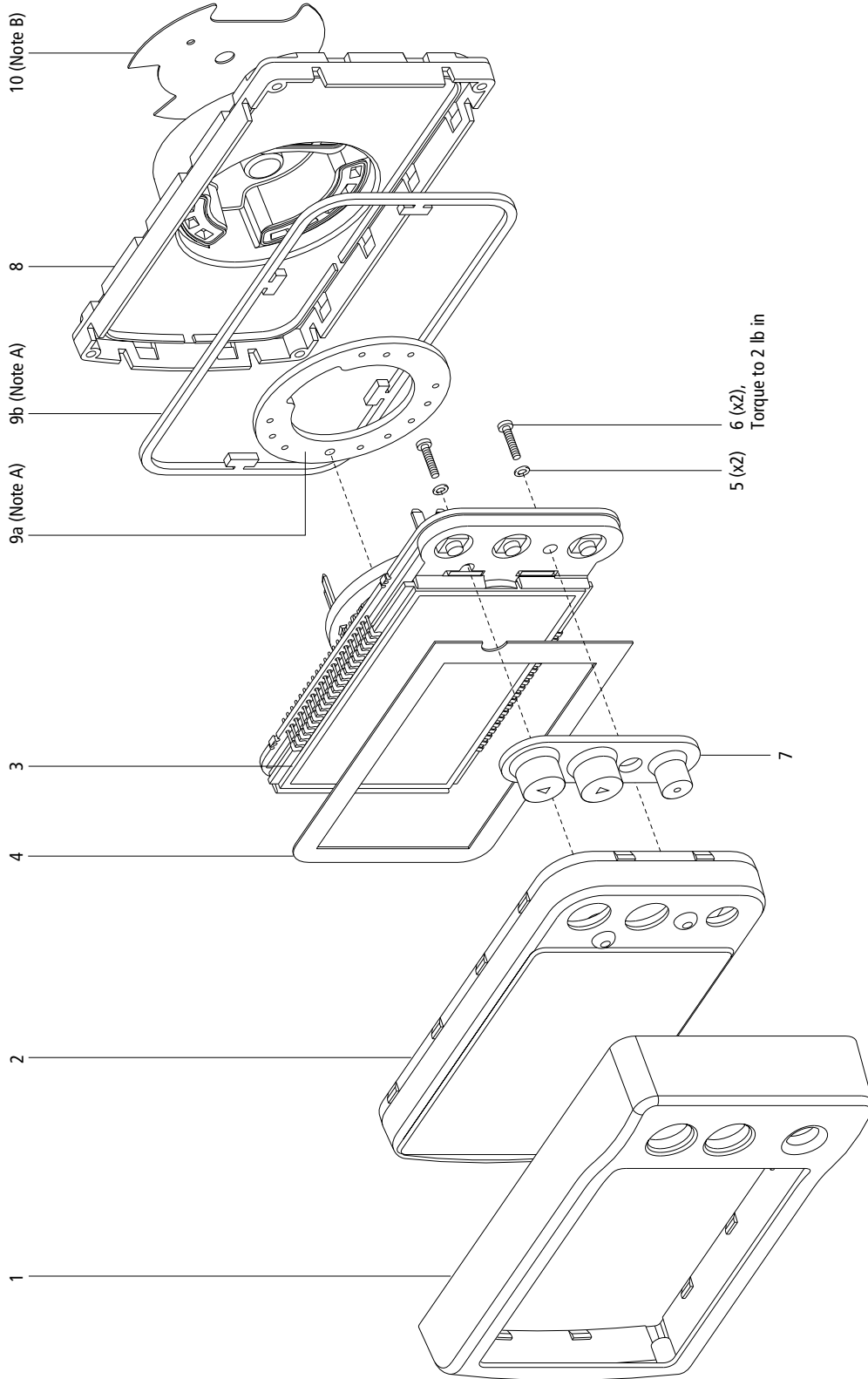


# Part 1 Instrument Disassembly & Reassembly

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# ST40 Instrument exploded view



Note:  
A. It is recommended that new case seals, inner and outer (9a and 9b) are fitted on re-assembly.  
B. Rear labels are supplied in a pack for all ST40 instruments. The Speed label is illustrated.

D4817-1

ST40 instrument construction

## ST40 instrument spare parts list

The item numbers are shown in the *ST40 instrument construction* illustration.

| Item  | Description  | Part No. | Comments        |
|---|--|----------|-----------------|
| 1   | Bezel  |          |                 |
|   | Grey   | E25020   | Standard        |
|   | Silver   | E25021   | Optional        |
|   | Carbon   | E25022   | Optional        |
|   | Flip-flop  | E25023   | Optional        |
| 2   | Front fascia   | A28072   |                 |
| 3   | PCB/LCD/Spade assembly                                     |          |                 |
|   | Speed  | A28074   |                 |
|   | Depth  | A28075   |                 |
|   | Bidata   | A28077   |                 |
|   | Wind   | A28076   |                 |
|   | Compass  | A28078   |                 |
| <i>Each PCB/LCD/Spade assembly includes</i> |  |          |                 |
| 4   | Display label (appropriate to PCB/LCD/Spade Assembly type) |          |                 |
| 5   | Washer (x2)  |          |                 |
| 6   | Screw (x2)   |          |                 |
| 7   | Keypad mat   | A28079   |                 |
| 8   | Back case  | A28073   |                 |
| <i>Includes</i>                             |  |          |                 |
| 9a  | Case seal, inner   |          |                 |
| 9b  | Case seal, outer   |          |                 |
| 10  | Rear labels (x5, one for each instrument type)             |          |                 |
| –   | Suncover   | E25027   | Not illustrated |

## Disassembly

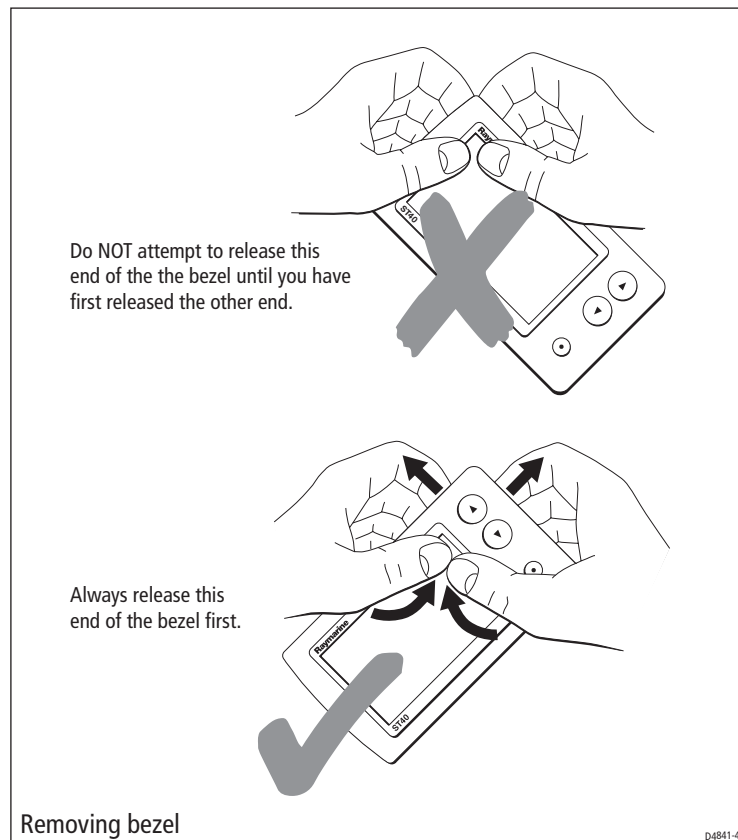
In order to completely disassemble an ST40 instrument, ensure you have a Back Case Removal Tool, Part No. E25031, available from Raymarine.

As it is recommended that new inner and outer seals (9a) and (9b) are fitted each time an ST40 instrument is reassembled, ensure that new seals are available, before commencing disassembly.

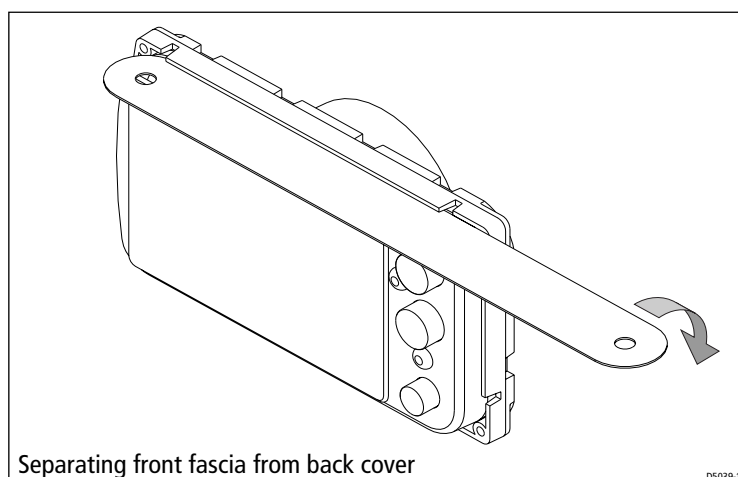
To disassemble an ST40 instrument:

1. Referring to the *Removing bezel* illustration (overleaf), unclip the bezel (1) from the front fascia (2) as follows:
  - (a) Hold the instrument in both hands with the display towards you.

- (b) At the control-key end of the instrument, gently press one corner of the screen, at the same time easing-out the edges of the bezel with your fingers, then repeat the procedure at the adjacent corner, to release that end of the instrument from the bezel.



- (c) At the other end of the instrument, ease the top and bottom bezel edges outwards to unclip them, then withdraw the instrument, from the bezel.
2. Insert the back case removal tool between the front fascia (2) and the back case (8) as shown, then gently twist the tool to prise the front fascia from the back cover.



3. Repeat this procedure for each edge of the instrument, until the front fascia and the back case are completely separated.



4. Remove and retain the two screws and washers (6) and (5) which secure the PCB/LCD spade assembly (3) and the front fascia (2) together.
5. Separate the PCB/LCD spade assembly (3), front fascia (2), keypad mat (7) and display label (4).
6. Note how the inner and outer case seals (9a) and (9b) are fitted, then remove and discard both seals.

Disassembly is now complete.

## Reassembly

If you are fitting a new back case (8), carry out the following procedure, before reassembling the instrument:

1. Keep a record of the serial number of the instrument (this is shown on the label on the rear of the original back case).
2. Select the appropriate instrument label (10) from the five provided, peel off the protective sheet and ensuring correct orientation, stick the label to the rear of the replacement back case.

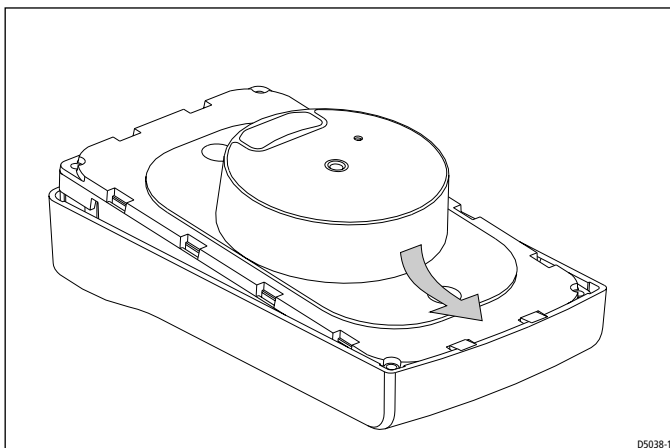
To reassemble an ST40 instrument:

1. Insert the keypad mat (7) in its correct position in the front fascia assembly (2).
2. Place the display label (4) in position in the front fascia assembly.

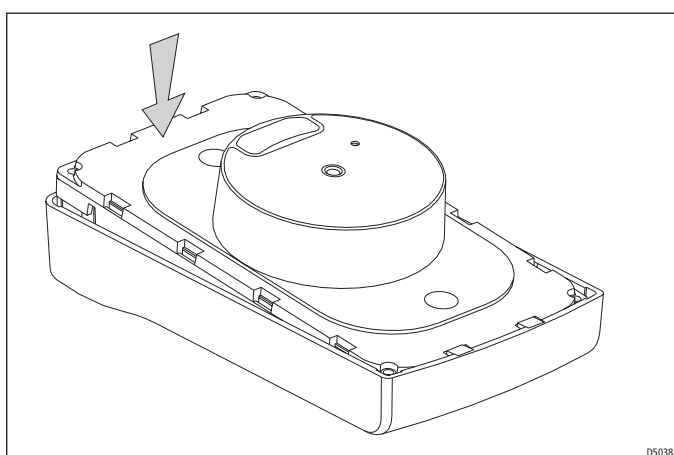
### **CAUTION:**

**Damage to the ST40 instrument can occur if screws are overtightened. Always use the recommended torque values.**

3. Fit the PCB/LCD/spade assembly (3) to the front fascia (2) and secure these items together with the two screws and washers (6) and (5). Tighten to a torque of 22 Nm (2 lb inches).
4. Fit a new inner seal (9a) to the rear of the PCB/LCD/spade assembly (3), ensuring that it is correctly orientated and that it lies flat on the carrier.
5. Fit a new outer seal (9b) inside the back case, ensuring that the positioning lugs are correctly located.
6. Clip the front fascia (2) and the remaining components (3) to (10) together. Press along each edge to ensure that all clips are fully made.
7. Fit the instrument into the bezel, so the curved end of the instrument slides under the lugs on the bezel, as shown in the following illustration.



8 Gently but firmly press the bezel onto the instrument until it clicks into place.



Reassembly is now complete.

# Part 2 Instrument Servicing

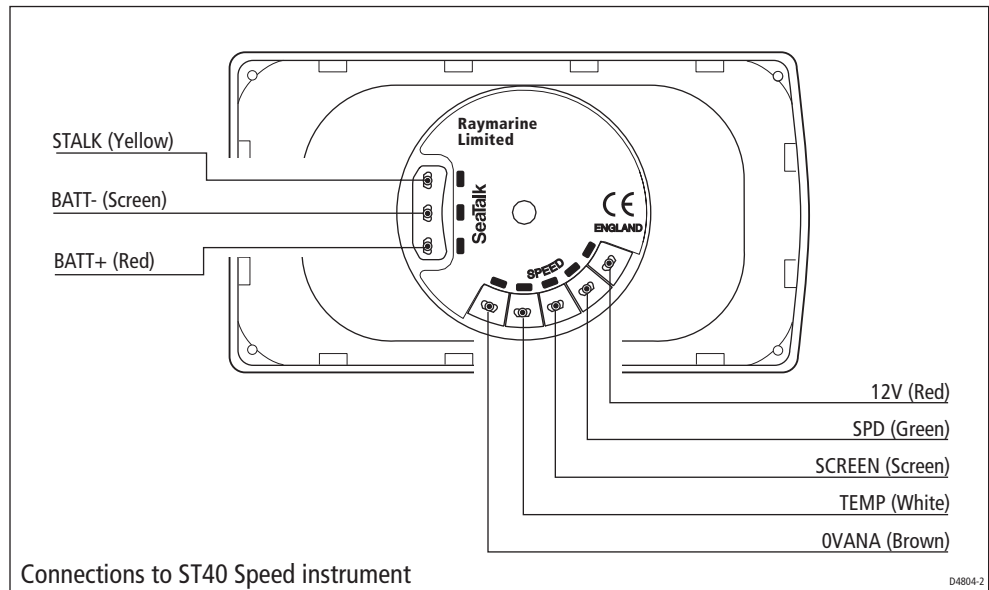
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# Chapter 1: ST40 Speed Instrument

## Input/output signals



| Signal | Description  |
|--------|--|
| STALK  | Intermittent streams of (nominal) 12 V pulses  |
| BATT-  | 0 V  |
| BATT+  | Nominal 12 V dc supply   |
| 12V    | Approximately 11.2 V dc out  |
| SPD    | With transducer attached, spinning paddle-wheel produces pulses approximately 11.2 V in amplitude @ 5.5 Hz/Knot. |
| SCREEN | 0 V  |
| TEMP   | With transducer attached, voltage here is dependent on temperature. Approximately 1.8 V at 0 degrees C.          |
| OVANA  | 0 V  |

Refer also to the *ST40 Speed circuit diagram*.

## Self-testing

Each ST40 instrument has built-in self-test functions to aid fault diagnosis.

To self-test an ST40 Speed instrument:

- Press the ▲ and ● keys simultaneously for 4 seconds, to access self-test mode, then within 2 seconds, press the ▲ and ▼ keys together momentarily, to start self-test stage 1.

## Self test stage 1

When entering self test stage 1, the instrument beeps and the display shows TEST 1, for 1 second. The following tests are then performed automatically:

- SeaTalk self test, which checks the receive and transmit circuits.
- EEPROM test (read and write).

If the tests are satisfactory, PASS is shown on the display.

If the tests are not satisfactory, the following failure codes may be generated:

| Message | Failure       | Action  |
|---------|---------------|---|
| FAIL 8  | SeaTalk Rx/Tx | Check SeaTalk interface components around TR5 |
| FAIL 18 | EEPROM        | Replace EEPROM (IC3)                          |

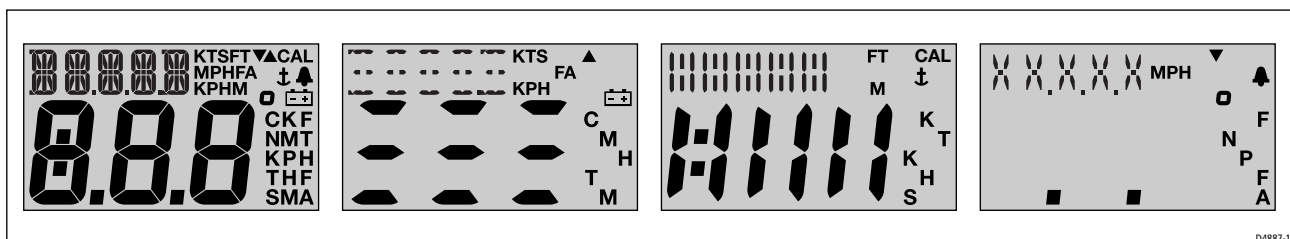
If there is no audible beep, check TR19(b) and RN3 and the buzzer for damage. If the beep volume is low, check R93.

Press the ▲ and ▼ keys together momentarily, to proceed to self-test stage 2.

## Self-test stage 2

When entering self test stage 2, the instrument beeps and the display shows TEST 2, for 1 second. The following tests are then performed automatically:

- The display backlighting cycles between on and off every second.
- A display test is performed. The LCD segments are displayed in the following sequence, changing once per second:



While this test is progressing, press each of the front panel keys and check that the buzzer sounds as each key is pressed.

If any problems occur, use the following table as a guide to try to remedy the problem:

| Failure                           | Action   |
|-----------------------------------|--|
| No illumination                   | Check TR18 and associated components.<br>Check all LEDs.   |
| No beep when key pressed          | Replace keyswitch.   |
| LCD segment(s) missing completely | Check LCD pins for poor/dry joints.<br>Check IC7 pins for poor/dry joints.   |
| Faint LCD segments                | Check LCD for short circuited pins.<br>Check IC7 for short circuited pins.<br>Check the contrast drive circuit around TR6. |

Press the ▲ and ▼ keys together momentarily, to proceed to self-test stage 3.

### Self-test stage 3

**Note:** *A known good speed transducer must be connected for this test.*

When entering self test stage 3, the instrument beeps and the display shows TEST3, for 1 second.

A transducer test then starts. Manually spin the paddle wheel within 15 seconds of starting this test.

If the instrument detects valid temperature and speed pulses within 15 seconds of the start of test stage 3, PASS is shown on the display.

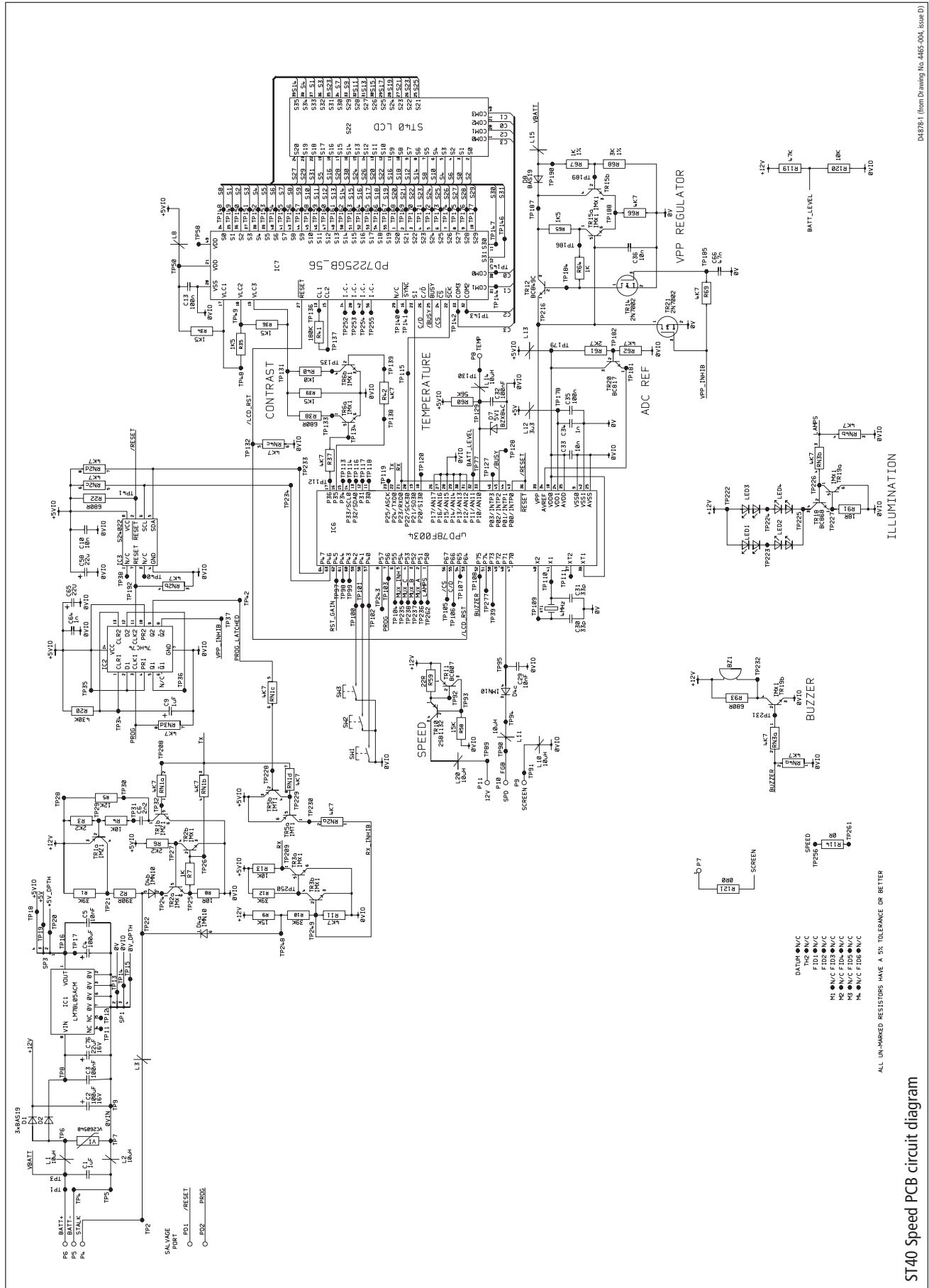
If the test fails, FAIL44 is displayed. Use the following table to try to isolate the cause.

| Check               | Failure mode  | Action                                     |
|---------------------|---|--|
| Voltage at P11      | Voltage approx. 11 V with 12 V battery supply       | Check TR10, R59 and associated components. |
| L10                 | Open circuit  | Replace L10.                               |
| L11                 | Open circuit  | Replace L11.                               |
| D4c                 | Open circuit  | Replace D4.                                |
| Voltage at TEMP pin | Outside range of 0.76 V to 1.00 V (at 18°C to 25°C) | Check L14 for open circuit.<br>Check R60.  |
| AVREF               | Outside range of 2.5 V ±0.25 V                      | Check TR20, R61 & R62                      |

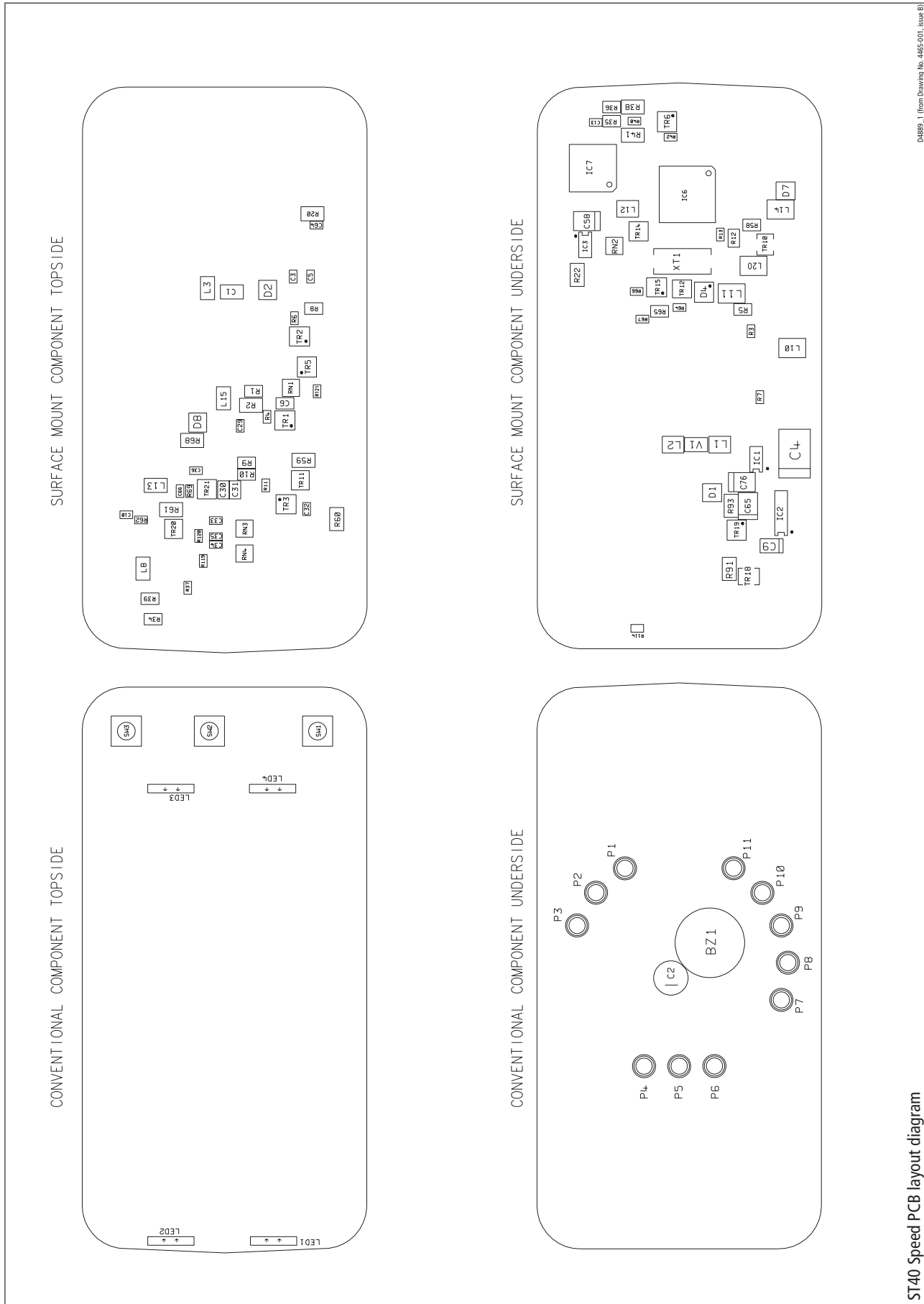
Press the ▲ and ▼ keys together momentarily to exit self-test.

# ST40 Speed PCB assembly

E22037







04889\_1 (from Drawing No. 4465-501, Issue B)

ST40 Speed PCB layout diagram

**ST40 Speed PCB assembly component list**

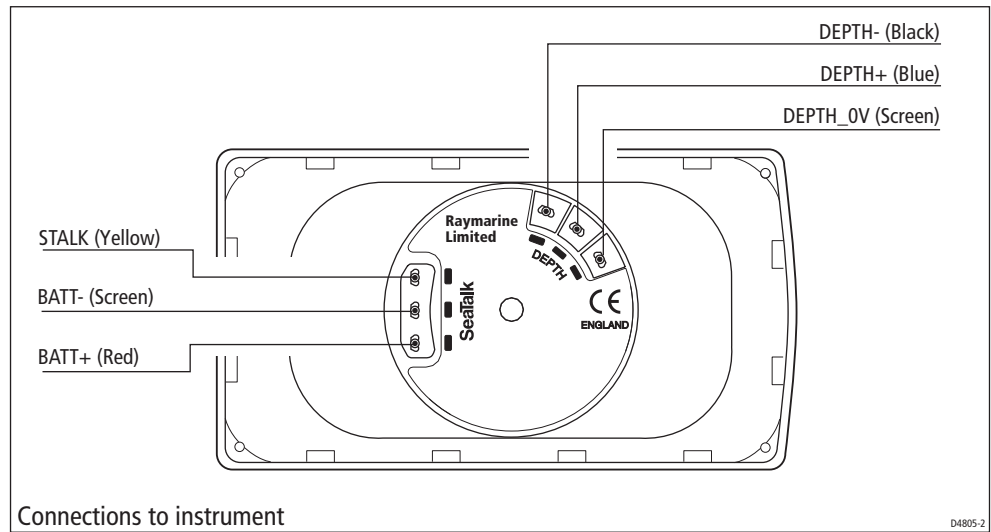
| Part No.     | Description                  | Qty | Reference                       |
|--------------|------------------------------|-----|---------------------------------|
| 03065        | CAP 100uF 16V                | 1   | C2                              |
| 06030        | ALPS TACT. SWITCH (RED)      | 3   | SW1<br>SW2<br>SW3               |
| 15136        | BUZZER EFM-250D              | 1   | BZ1                             |
| 15165        | LED LTIF24-A2 GREEN          | 4   | LED1<br>LED2<br>LED3<br>LED4    |
| 4465-001SM   | ST40 SPEED SM PCB ASSY       | 1   |                                 |
| 3015-201-D   | ST40 DIGITAL PCB             | 1   |                                 |
| 91010R0      | ZERO OHM LINK, 0603 PACKAGE  | 2   | R114<br>R121                    |
| 910210R      | RESISTOR 10 OHM 0805         | 1   | R8                              |
| 910212K      | RESISTOR 12K+-5% 0805 0.1W   | 1   | R5                              |
| 910215K      | RESISTOR 15K+-5% 0805 0.1W   | 2   | R9<br>R58                       |
| 91021K5      | RESISTOR 1K5+-5% 0805 0.1W   | 5   | R39<br>R34<br>R35<br>R36<br>R65 |
| 910239K      | RESISTOR 39K+-5% 0805 0.1W   | 3   | R1<br>R10<br>R12                |
| 91033K       | RESISTOR 3K0 1% 1206 1/8W    | 1   | R68                             |
| 9103430K     | RESISTOR 430K, 1206          | 1   | R20                             |
| 9106180K     | RESISTOR 180K, 1206          | 1   | R41                             |
| 910618R      | RESISTOR 18 OHM +/-5% - 1206 | 1   | R91                             |
| 910622R      | RESISTOR 22 OHM 1206         | 1   | R59                             |
| 91062K7      | RESISTOR 2K7 OHM, 1206       | 1   | R61                             |
| 9106390R     | RESISTOR 390R, 1206          | 1   | R2                              |
| 910656K      | RESISTOR 56K, 1206           | 1   | R60                             |
| 9106680R     | RESISTOR 680R, 1206          | 3   | R22<br>R38<br>R93               |
| 9108VC260540 | TRANSGUARD                   | 1   | V1                              |
| 91124K7      | RESISTOR NETWORK             | 4   | RN1<br>RN2<br>RN3<br>RN4        |
| 91AAAXX10K   | RESISTOR 10K, 1% 0.063W 0603 | 3   | R4<br>R13<br>R120               |

| Part No.      | Description                   | Qty | Reference                              |
|---------------|-------------------------------|-----|--|
| 91AAAXX1K0    | RESISTOR 1.0K,1% 0.063W 0603  | 4   | R7<br>R40<br>R64<br>R67                |
| 91AAAXX2K2    | RESISTOR 2.2K,1% 0.063W 0603  | 2   | R3<br>R6                               |
| 91AAAXX47K    | RESISTOR 47K,1% 0.063W 0603   | 1   | R119                                   |
| 91AAAXX4K7    | RESISTOR 4.7K,1% 0.063W 0603  | 6   | R11<br>R37<br>R42<br>R62<br>R69<br>R66 |
| 9200BAS19     | DIODE SOT23 BAS19             | 3   | D1<br>D2<br>D8                         |
| 9203BZX84C5V1 | 5V1 ZENER                     | 1   | D7                                     |
| 9206IMN10     | TRIPLE DIODE ARRAY - ISOLATED | 1   | D4                                     |
| 930133P       | CAPACITOR 33pF, 0805          | 2   | C30<br>C31                             |
| 93091U        | CAPACITOR 1uF,TANT            | 1   | C9                                     |
| 9326100U      | CAPACITOR 100uF 10V+-20% TANT | 1   | C4                                     |
| 93261U        | CAPACITOR Y5V 1206 1uF 50V    | 1   | C1                                     |
| 93ADEBXX47N   | CAPACITOR 47nF, 0603          | 1   | C66                                    |
| 93ADHBXX10N   | CAPACITOR 10nF XR7            | 5   | C5<br>C10<br>C29<br>C33<br>C36         |
| 93ADHBXX1N    | CAPACITOR 1nF 0603            | 2   | C34<br>C64                             |
| 93AFFDXX100N  | CAPACITOR 100nF, 0603         | 4   | C3<br>C13<br>C32<br>C35                |
| 93BDHXX2N2    | CAP.2n2, 0805 X7R             | 1   | C6                                     |
| 93IDDCXX22U   | CAP.22uF TANT. ELECT          | 2   | C58<br>C65                             |
| 93HDECXX22U   | CAP.22uF TANT. ELECT          | 1   | C76                                    |
| 940024022     | RESET CONTROLLER S24022 +2KME | 1   | IC3                                    |
| 94007225GB    | LCD DRIVER UPD7225GB-3B7 QFP  | 1   | IC7                                    |
| 940074HC74    | DUAL D-TYPE FLIP FLOP         | 1   | IC2                                    |
| 940078F0034GK | FLASH MICRO UPD78F0034AGK-8A8 | 1   | IC6                                    |
| 9400LM78L05   | VOLT REGULATOR LM78L05ACM     | 1   | IC1                                    |
| 95002B1132    | TRANSISTOR 2W PNP 2SB1132T100 | 1   | TR10                                   |

| Part No.   | Description                | Qty | Reference                            |
|------------|----------------------------|-----|--------------------------------------|
| 95002N7002 | 2N7002 MOSFET              | 2   | TR14<br>TR21                         |
| 9500BC807  | BC807                      | 1   | TR11                                 |
| 9500BC817  | BC817                      | 1   | TR20                                 |
| 9500BC849C | BC 849C                    | 1   | TR12                                 |
| 9500IMT1   | DUAL TRANSISTOR ARRAY      | 1   | TR5                                  |
| 9500IMX1   | DIGITAL TRANSISTOR ARRAY   | 5   | TR2<br>TR3<br>TR6<br>TR15<br>TR19    |
| 9500IMZ1   | DUAL TRANSISTOR ARRAY      | 1   | TR1                                  |
| 9501BC868  | BC868                      | 1   | TR18                                 |
| 96004MHZ   | CRYSTAL 4.0MHZ, HC49/4HSMX | 1   | XT1                                  |
| 9600L1     | CHIP INDUCTOR              | 4   | L3<br>L8<br>L13<br>L15               |
| 9600L13    | INDUCTOR, 3.3uH +/-20%     | 1   | L12                                  |
| 9600L3     | CHIP INDUCTOR, 10uH +/-20% | 6   | L1<br>L2<br>L10<br>L11<br>L14<br>L20 |

## Chapter 2: ST40 Depth Instrument

### Input/output signals







| Signal   | Description  |
|----------|--|
| STALK    | Intermittent streams of (nominal) 12 V pulses                                      |
| BATT-    | 0 V  |
| BATT+    | Nominal 12 V dc supply   |
| DEPTH-   | Intermittent pulses at 200 kHz, approximately 400 $\mu$ s wide, 300 V peak-to-peak |
| DEPTH+   | Intermittent pulses at 200 kHz, approximately 400 $\mu$ s wide, 300 V peak-to-peak |
| DEPTH_OV | 0 V  |

Refer also to the *ST40 Depth circuit diagram*.

### Self-test procedure

Each ST40 instrument has built-in self-test functions to aid fault diagnosis.

To self-test an ST40 Depth instrument:

- Press the  and  keys simultaneously for 4 seconds, to access self-test mode, then within 2 seconds, press the  and  keys together momentarily, to start self-test stage 1.

#### Self test stage 1

When entering self test stage 1, the instrument beeps and the display shows TEST 1, for 1 second. The following tests are then performed automatically:

- SeaTalk self test, which checks the receive and transmit circuits.
- EEPROM test (read and write).

If the tests are satisfactory, PASS is shown on the display.

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If the tests are not satisfactory, the following failure codes may be generated:

| Message | Failure Mode   | Action   |
|---------|----------------|--|
| FAIL 8  | SeaTalk Rx/Tx  | Check for damaged bucket connectors/rear-case pins.<br>Check SeaTalk interface components around TR1, TR2 and TR3. |
| FAIL 18 | EEPROM failure | Replace EEPROM (IC2)   |

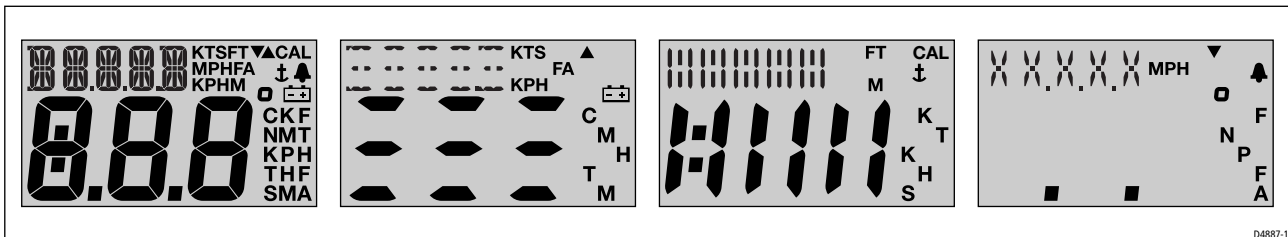
If there is no audible beep, check TR19(b) and RN3 and the buzzer for damage. If the beep volume is low, check R93.

Press the  and  keys together momentarily, to proceed to self-test stage 2.

### Self-test stage 2

When entering self test stage 2, the instrument beeps and the display shows TEST 2, for 1 second. The following tests are then performed automatically:


- The display backlighting cycles between on and off every second.
- A display test is performed. The LCD segments are displayed in the following sequence, changing once per second:



While this test is progressing, press each of the front panel keys and check that the buzzer sounds as each key is pressed.

If any problems occur, use the following table as a guide to try to remedy the problem:

| Failure                           | Action   |
|-----------------------------------|--|
| No illumination                   | Check TR18 and associated components.<br>Check all LEDs.   |
| No beep when key pressed          | Replace keyswitch.   |
| LCD segment(s) missing completely | Check LCD pins for poor/dry joints.<br>Check IC7 pins for poor/dry joints.   |
| Faint LCD segments                | Check LCD for short circuited pins.<br>Check IC7 for short circuited pins.<br>Check the contrast drive circuit around TR6. |

Press the  and  keys together momentarily, to proceed to self-test stage 3.

### Self-test stage 3

**Note:** A known good depth transducer should be connected and placed in water, for this test. If this is not possible, an echo simulator can be used.

When entering self test stage 3, the instrument beeps and the display shows TEST3, for 1 second.

A transducer test then starts. If the interface is working correctly, PASS is displayed.

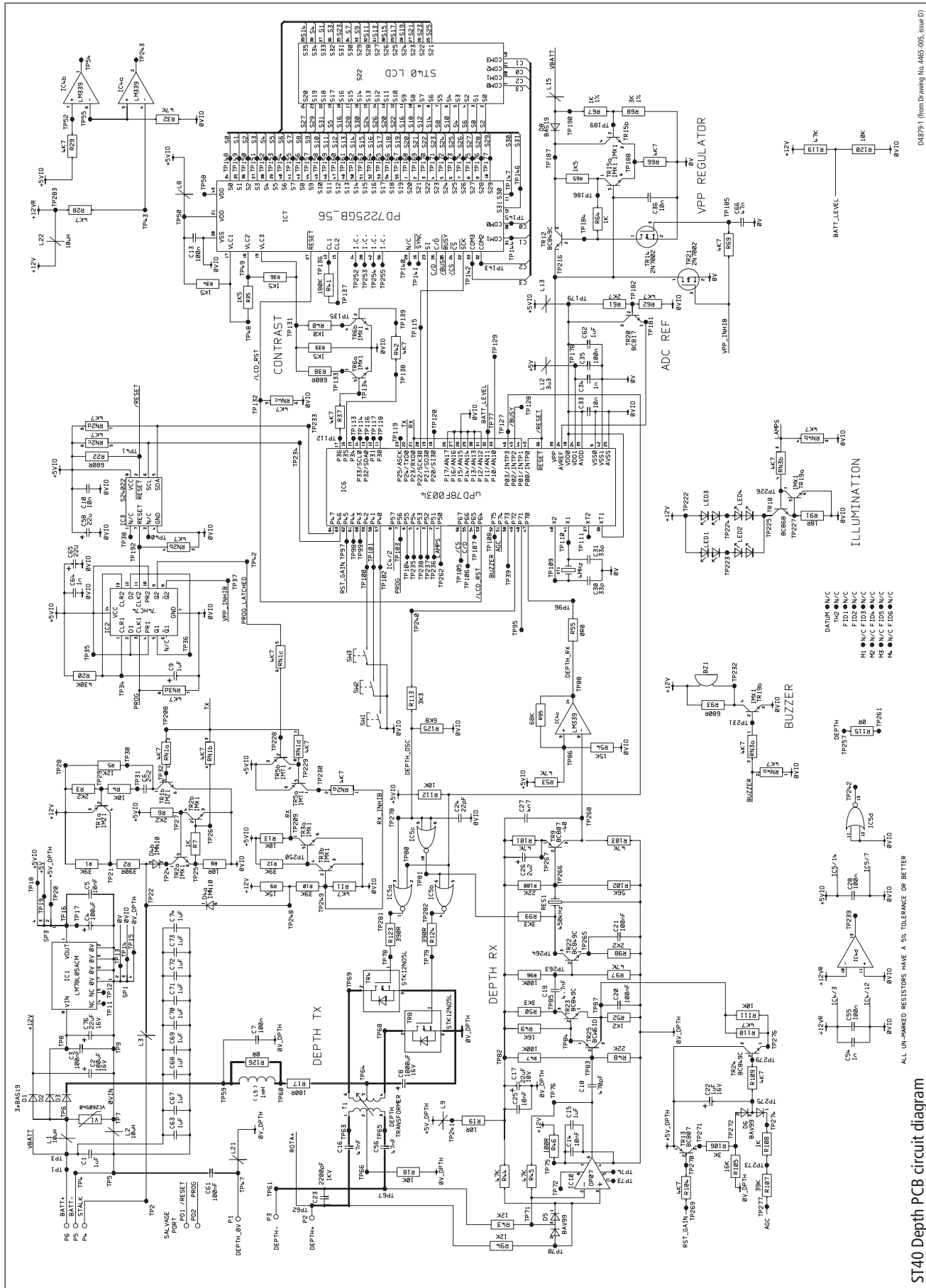
If the test fails, FAIL 43 is displayed. Use the following table to try to isolate the cause.

| Check                                       | Failure mode | Action  |
|---|--------------|---|
| Pulses at IC5, pins 1 & 4                   | No pulses    | Check R113<br>Check IC5 and replace if suspect<br>Check for dry joints at IC6 pins 46 & 49. |
| Pulses at TR4 drain                         | No pulses    | Check R123  |
| Pulses at TR8 drain                         | No pulses    | Check R124  |
| Pulses at DEPTH+ & DEPTH-                   | No pulses    | Check TR4, TR8 & T1   |
| Depth receiver output pulses at IC4, pin 14 | No pulses    | Return instrument to Raymarine Ltd.   |

Press the ▲ and ▼ keys together momentarily to exit self-test.

# ST40 Depth PCB assembly

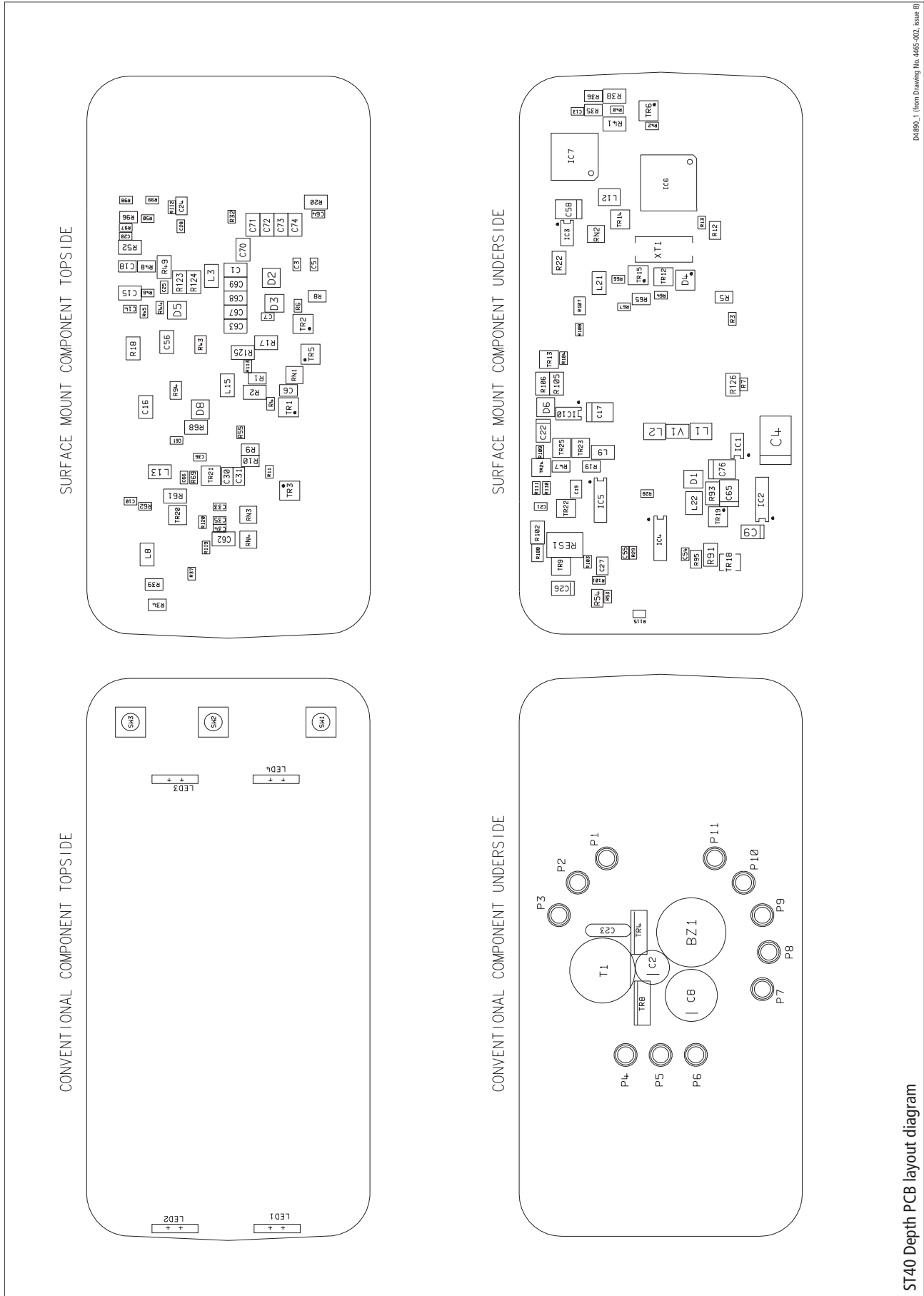
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ST40 Depth PCB circuit diagram

D4879-1 (from Drawing No. 4465-005, Issue D)





D4890\_1 (from Drawing No. 4465-002, Issue B)

ST40 Depth PCB layout diagram

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**ST40 Depth PCB assembly component list**

| <b>Part No.</b> | <b>Description</b>          | <b>Qty</b> | <b>Reference</b>                |
|-----------------|-----------------------------|------------|---------------------------------|
| 03065           | CAP 100uF 16V               | 1          | C2                              |
| 03066           | CAP 1000uF 16V ELECT.       | 1          | C8                              |
| 03083           | CAPACITOR 2200pF - 1kV      | 1          | C23                             |
| 06030           | ALPSTACT.SWITCH (RED)       | 3          | SW1<br>SW2<br>SW3               |
| 15134           | XFORMER                     | 1          | T1                              |
| 15136           | BUZZER EFM-250D             | 1          | BZ1                             |
| 15165           | LED LTIF24-A2 GREEN         | 4          | LED1<br>LED2<br>LED3<br>LED4    |
| 15172           | F.E.T. STK 12N05L           | 2          | TR4<br>TR8                      |
| 4465-002SM      | ST40 DEPTH SM PCB ASSY      | 1          |                                 |
| 3015-201-D      | ST40 DIGITAL PCB            | 1          |                                 |
| 91010R0         | ZERO OHM LINK, 0603 PACKAGE | 2          | R55<br>R115                     |
| 9102100K        | RESISTOR 100K+-5% 0805 0.1W | 2          | R47<br>R96                      |
| 910210R         | RESISTOR 10 OHM 0805        | 2          | R8<br>R19                       |
| 910212K         | RESISTOR 12K+-5% 0805 0.1W  | 3          | R5<br>R43<br>R94                |
| 910215K         | RESISTOR 15K+-5% 0805 0.1W  | 2          | R9<br>R54                       |
| 91021K5         | RESISTOR 1K5+-5% 0805 0.1W  | 5          | R34<br>R35<br>R36<br>R39<br>R65 |
| 910222K         | RESISTOR 22K+-5% 0805 .1W   | 2          | R48<br>R100                     |
| 910239K         | RESISTOR 39K+-5% 0805 0.1W  | 4          | R1<br>R10<br>R12<br>R107        |
| 910268K         | RESISTOR 68K+-5% 0805 0.1W  | 1          | R95                             |
| 9103100R        | RESISTOR 100R, 1206         | 1          | R17                             |
| 910310K         | RESISTOR, 10K 1% 1206       | 1          | R18                             |
| 91033K          | RESISTOR 3K0 1% 1206 1/8W   | 2          | R68<br>R106                     |

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| Part No.     | Description                  | Qty | Reference |
|--------------|------------------------------|-----|-----------|
| 9103430K     | RESISTOR 430K, 1206          | 1   | R20       |
| 91036K8      | RESISTOR 6K8, 1206           | 1   | R125      |
| 91060R0      | RESISTOR 0R0, 1206           | 1   | R126      |
| 910616K      | RESISTOR 16K, 1206 0.1W      | 2   | R49       |
|              |                              |     | R105      |
| 9106180K     | RESISTOR 180K, 1206          | 1   | R41       |
| 910618R      | RESISTOR 18 OHM +/-5% - 1206 | 1   | R91       |
| 91061K2      | RESISTOR 1K2, 1206           | 1   | R52       |
| 91062K7      | RESISTOR 2K7 OHM, 1206       | 1   | R61       |
| 9106390R     | RESISTOR 390R, 1206          | 3   | R2        |
|              |                              |     | R123      |
|              |                              |     | R124      |
| 910656K      | RESISTOR 56K, 1206           | 1   | R102      |
| 9106680R     | RESISTOR 680R, 1206          | 3   | R22       |
|              |                              |     | R38       |
|              |                              |     | R93       |
| 9108VC260540 | TRANSGUARD                   | 1   | V1        |
| 91124K7      | RESISTOR NETWORK             | 4   | RN1       |
|              |                              |     | RN2       |
|              |                              |     | RN3       |
|              |                              |     | RN4       |
| 91AAAXX100R  | RESISTOR 100R,1% 0.063W 0603 | 1   | R46       |
| 91AAAXX10K   | RESISTOR 10K,1% 0.063W 0603  | 5   | R4        |
|              |                              |     | R13       |
|              |                              |     | R111      |
|              |                              |     | R112      |
|              |                              |     | R120      |
| 91AAAXX1K0   | RESISTOR 1.0K,1% 0.063W 0603 | 5   | R7        |
|              |                              |     | R40       |
|              |                              |     | R64       |
|              |                              |     | R67       |
|              |                              |     | R108      |
| 91AAAXX2K2   | RESISTOR 2.2K,1% 0.063W 0603 | 3   | R3        |
|              |                              |     | R6        |
|              |                              |     | R98       |
| 91AAAXX3K3   | RESISTOR 3.3K,1% 0.063W 0603 | 3   | R50       |
|              |                              |     | R99       |
|              |                              |     | R113      |
| 91AAAXX47K   | RESISTOR 47K,1% 0.063W 0603  | 8   | R32       |
| 91AAAXX47K   | RESISTOR 47K,1% 0.063W 0603  | 8   | R45       |
|              |                              |     | R44       |
|              |                              |     | R53       |
|              |                              |     | R97       |
|              |                              |     | R101      |
|              |                              |     | R103      |
|              |                              |     | R119      |

| Part No.    | Description                    | Qty | Reference |
|-------------|--------------------------------|-----|-----------|
| 91AAAXX4K7  | RESISTOR 4.7K,1% 0.063W 0603   | 11  | R11       |
|             |                                |     | R28       |
|             |                                |     | R29       |
|             |                                |     | R37       |
|             |                                |     | R42       |
|             |                                |     | R62       |
|             |                                |     | R66       |
|             |                                |     | R69       |
|             |                                |     | R104      |
|             |                                |     | R109      |
|             |                                |     | R110      |
| 9200BAS19   | DIODE SOT23 BAS19              | 4   | D1        |
|             |                                |     | D2        |
|             |                                |     | D3        |
|             |                                |     | D8        |
| 9200BAV99   | BAV99 DIODE                    | 2   | D5        |
|             |                                |     | D6        |
| 9206IMN10   | TRIPLE DIODE ARRAY - ISOLATED  | 1   | D4        |
| 930122P     | CAPACITOR 22P, 0805            | 1   | C24       |
| 930133P     | CAPACITOR 33pF, 0805           | 2   | C30       |
|             |                                |     | C31       |
| 9301470P    | CAPACITOR 470pf 100v +-5% 0805 | 1   | C18       |
| 93060U047   | CAPACITOR 0.047uF,             | 2   | C16       |
|             |                                |     | C56       |
| 93091U      | CAPACITOR 1uF,TANT             | 2   | C9        |
|             |                                |     | C22       |
| 93102U2     | CAPACITOR 2.2uF                | 1   | C26       |
| 9326100U    | CAPACITOR 100uF 10V+-20% TANTA | 1   | C4        |
| 93261U      | CAPACITOR Y5V 1206 1uF 50V     | 12  | C1        |
|             |                                |     | C15       |
|             |                                |     | C62       |
|             |                                |     | C63       |
|             |                                |     | C67       |
|             |                                |     | C68       |
|             |                                |     | C69       |
|             |                                |     | C70       |
| 93261U      | CAPACITOR Y5V 1206 1uF 50V     | 12  | C71       |
|             |                                |     | C72       |
|             |                                |     | C73       |
|             |                                |     | C74       |
|             |                                |     | C76       |
| 93ADEBXX47N | CAPACITOR 47nF, 0603           | 1   | C66       |

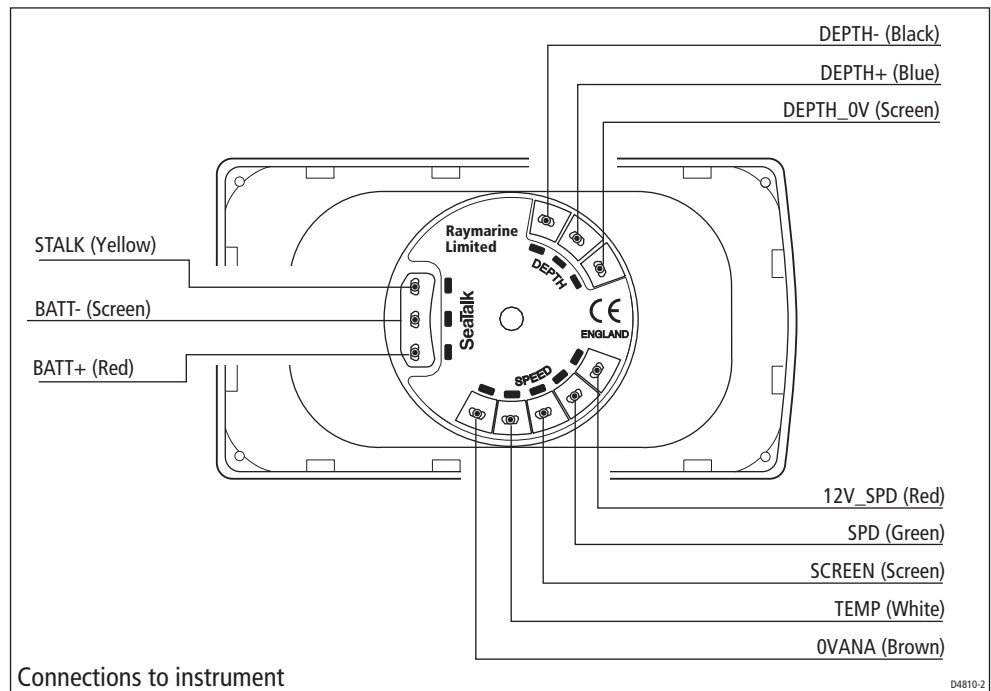
| Part No.      | Description                    | Qty | Reference   |                        |   |     |
|---------------|--------------------------------|-----|-------------|------------------------|---|-----|
| 93ADHBXX10N   | CAPACITOR 10nF XR7             | 6   | C5          |                        |   |     |
|               |                                |     | C10         |                        |   |     |
|               |                                |     | C14         |                        |   |     |
|               |                                |     | C25         |                        |   |     |
|               |                                |     | C33         |                        |   |     |
|               |                                |     | C36         |                        |   |     |
| 93ADHBXX1N    | CAPACITOR 1nF 0603             | 3   | C34         |                        |   |     |
|               |                                |     | C54         |                        |   |     |
|               |                                |     | C64         |                        |   |     |
| 93AFFDXX100N  | CAPACITOR 100nF, 0603          | 9   | C3          |                        |   |     |
|               |                                |     | C7          |                        |   |     |
|               |                                |     | C13         |                        |   |     |
|               |                                |     | C20         |                        |   |     |
|               |                                |     | C21         |                        |   |     |
|               |                                |     | C28         |                        |   |     |
|               |                                |     | C35         |                        |   |     |
|               |                                |     | C55         |                        |   |     |
|               |                                |     | C61         |                        |   |     |
|               |                                |     | 93BDHXXX2N2 | CAP. 2n2, 0805 X7R     | 1 | C6  |
|               |                                |     | 93BDHXXX4N7 | CAP. 4n7, 0805 CERAMIC | 1 | C19 |
| C27           |                                |     |             |                        |   |     |
| 93IDDCXX22U   | CAP. 22uF TANT. ELECT          | 3   | C17         |                        |   |     |
|               |                                |     | C58         |                        |   |     |
|               |                                |     | C65         |                        |   |     |
| 93HDECXX22U   | CAP. 22uF TANT. ELECT          | 1   | C76         |                        |   |     |
| 940024022     | RESET CONTROLLER S24022 +2KMEM | 1   | IC3         |                        |   |     |
| 94007225GB    | LCD DRIVER UPD7225GB-3B7 QFP   | 1   | IC7         |                        |   |     |
| 940074AHC02   | IC LOGIC                       | 1   | IC5         |                        |   |     |
| 940074HC74    | DUAL D-TYPE FLIP FLOP          | 1   | IC2         |                        |   |     |
| 940078F0034GK | FLASH MICRO UPD78F0034AGK-8A8  | 1   | IC6         |                        |   |     |
| 9400LM339     | QUAD OPAMP                     | 1   | IC4         |                        |   |     |
| 9400LM78L05   | VOLT REGULATOR LM78L05ACM      | 1   | IC1         |                        |   |     |
| 9400TIOP07C   | OP07C OP-AMP                   | 1   | IC10        |                        |   |     |
| 95002N7002    | 2N7002 MOSFET                  | 2   | TR14        |                        |   |     |
| 95002N7002    | 2N7002 MOSFET                  | 2   | TR21        |                        |   |     |
| 9500BC807     | BC807                          | 2   | TR9         |                        |   |     |
|               |                                |     | TR13        |                        |   |     |
| 9500BC817     | BC817                          | 1   | TR20        |                        |   |     |
| 9500BC849C    | BC 849C                        | 4   | TR12        |                        |   |     |
|               |                                |     | TR22        |                        |   |     |
|               |                                |     | TR23        |                        |   |     |
|               |                                |     | TR24        |                        |   |     |

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| Part No.    | Description                | Qty | Reference |
|-------------|----------------------------|-----|-----------|
| 9500BCW61D  | BCW61D                     | 1   | TR25      |
| 9500IMT1    | DUALTRANSISTORARRAY        | 1   | TR5       |
| 9500IMX1    | DIGITAL TRANSISTOR ARRAY   | 5   | TR2       |
|             |                            |     | TR3       |
|             |                            |     | TR6       |
|             |                            |     | TR15      |
|             |                            |     | TR19      |
| 9500IMZ1    | DUALTRANSISTORARRAY        | 1   | TR1       |
| 9501BC868   | BC868                      | 1   | TR18      |
| 96004MHZ    | CRYSTAL 4.0MHz, HC49/4HSMX | 1   | XT1       |
| 9600FILTER1 | CERAMIC FILTER             | 1   | RES1      |
| 9600L1      | CHIP INDUCTOR              | 6   | L3        |
|             |                            |     | L8        |
|             |                            |     | L9        |
|             |                            |     | L13       |
|             |                            |     | L15       |
|             |                            |     | L21       |
| 9600L13     | INDUCTOR, 3.3uH +/-20%     | 1   | L12       |
| 9600L3      | CHIP INDUCTOR, 10uH +/-20% | 3   | L1        |
|             |                            |     | L2        |
|             |                            |     | L22       |

## Chapter 3: ST40 Bidata Instrument

### Input/output signals



| Signal   | Description   |
|----------|---|
| STALK    | Intermittent streams of (nominal) 12 V pulses   |
| BATT-    | 0 V   |
| BATT+    | Nominal 12 V dc supply  |
| DEPTH-   | Intermittent pulses at 200 kHz, approximately 400 $\mu$ s wide, 300 V peak-to-peak                              |
| DEPTH+   | Intermittent pulses at 200 kHz, approximately 400 $\mu$ s wide, 300 V peak-to-peak                              |
| DEPTH_OV | 0 V   |
| 12V      | Approximately 11.2V dc out  |
| SPD      | With transducer attached, spinning paddle-wheel produces pulses approximately 11.2V in amplitude @ 5.5 Hz/Knot. |
| SCREEN   | 0V  |
| TEMP     | With transducer attached, voltage here is dependent on temperature. Approximately 1.8V at 0 degrees C.          |
| OVANA    | 0V  |

Refer also to the *ST40 Bidata circuit diagram*.

### Self-test procedure

Each ST40 instrument has built-in self-test functions to aid fault diagnosis.

To self-test an ST40 Bidata instrument:

- Press the and keys simultaneously for 4 seconds, to access self-test mode, then within 2 seconds, press the and keys together momentarily, to start self-test stage 1.

## Self test stage 1

When entering self test stage 1, the instrument beeps and the display shows TEST 1, for 1 second. The following tests are then performed automatically:

- SeaTalk self test, which checks the receive and transmit circuits.
- EEPROM test (read and write).

If the tests are satisfactory, PASS is shown on the display.

If the tests are not satisfactory, the following failure codes may be generated:

| Message | Failure Mode   | Action   |
|---------|----------------|--|
| FAIL 8  | SeaTalk Rx/Tx  | Check for damaged bucket connectors/rear-case pins.<br>Check SeaTalk interface components around TR1, TR2 and TR3. |
| FAIL 18 | EEPROM failure | Replace EEPROM (IC2)   |

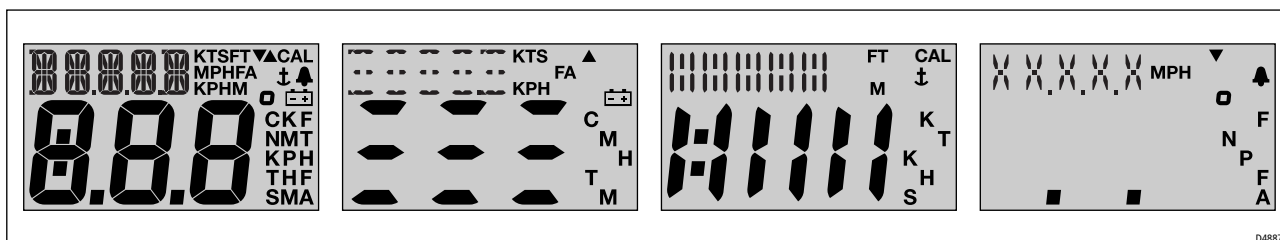
If there is no audible beep, check TR19(b) and RN3 and the buzzer for damage. If the beep volume is low, check R93.

Press the ▲ and ▼ keys together momentarily, to proceed to self-test stage 2.

## Self-test stage 2

When entering self test stage 2, the instrument beeps and the display shows TEST 2, for 1 second. The following tests are then performed automatically:

- The display backlighting cycles between on and off every second.
- A display test is performed. The LCD segments are displayed in the following sequence, changing once per second:



While this test is progressing, press each of the front panel keys and check that the buzzer sounds as each key is pressed.

If any problems occur, use the following table as a guide to try to remedy the problem:

| Failure                           | Action   |
|-----------------------------------|--|
| No illumination                   | Check TR18 and associated components.<br>Check all LEDs.   |
| No beep when key pressed          | Replace keyswitch.   |
| LCD segment(s) missing completely | Check LCD pins for poor/dry joints.<br>Check IC7 pins for poor/dry joints.   |
| Faint LCD segments                | Check LCD for short circuited pins.<br>Check IC7 for short circuited pins.<br>Check the contrast drive circuit around TR6. |



Press the ▲ and ▼ keys together momentarily, to proceed to self-test stage 3.

### Self-test stage 3

**Note:** *Known good Speed and Depth transducers must be connected, for this test, with the Depth transducer placed in water. If this is not possible, an echo simulator can be used in place of the Depth transducer.*

When entering self test stage 3, the instrument beeps and the display shows TEST3, for 1 second.

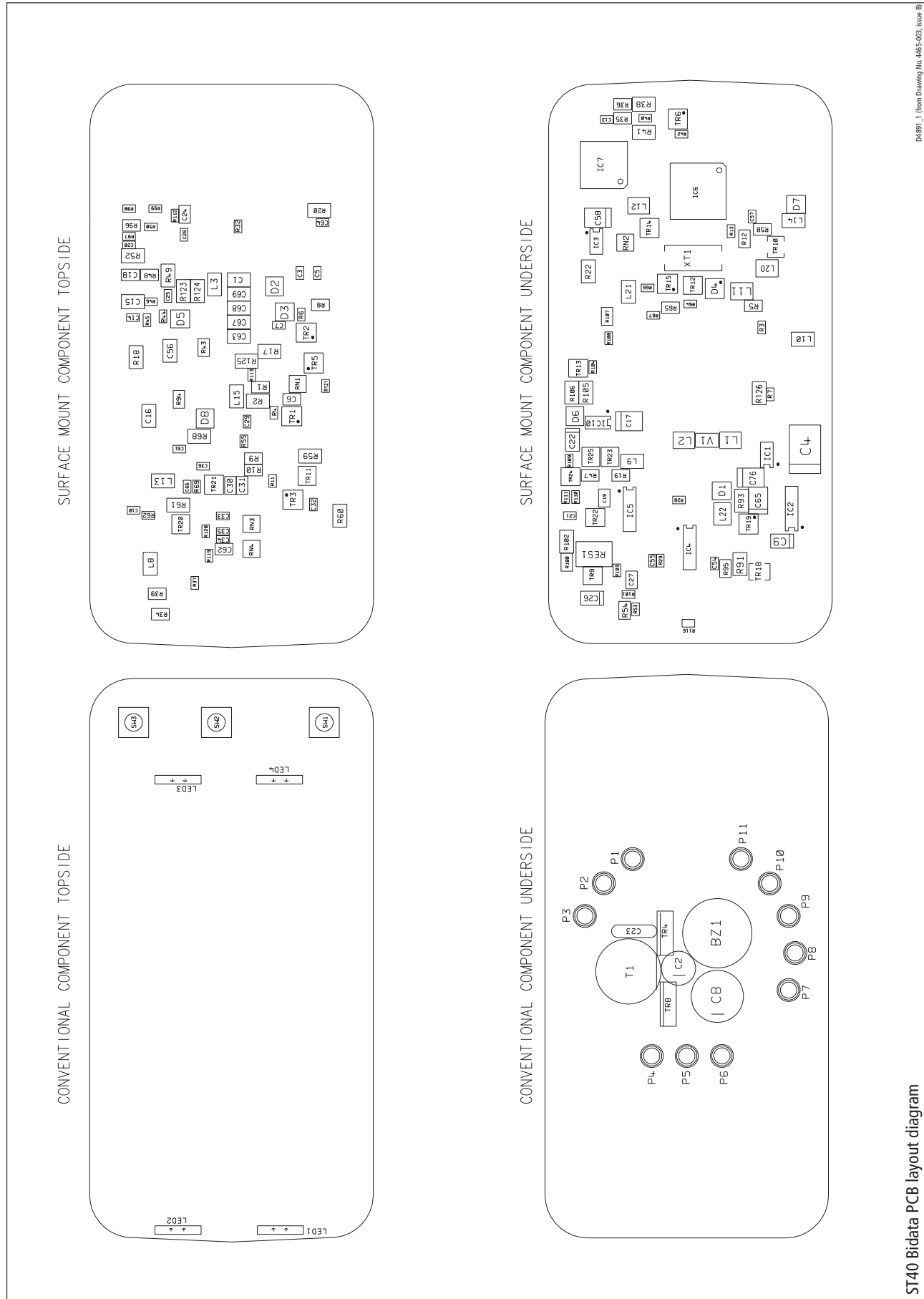
A transducer test then starts. At the Speed transducer, manually spin the paddle wheel within 15 seconds of starting this test.

If the instrument detects valid temperature and speed pulses within 15 seconds of the start of test stage 4 and if the Depth transducer interface is satisfactory, PASS is shown on the display.

If the test fails, either a FAIL44 (speed circuit) or FAIL43 (depth circuit) is indicated. Use the appropriate table in either *Chapter 1, ST40 Speed Instrument* or *Chapter 2, ST40 Depth Instrument*, to isolate the cause.

Press the ▲ and ▼ keys together momentarily to exit self-test.





D4891\_1 (from Drawing No. 445-003, Issue B)

ST40 Bidata PCB layout diagram

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**ST40 Bidata PCB assembly component list**

| <b>Part No.</b> | <b>Description</b>          | <b>Qty</b> | <b>Reference</b>                |
|-----------------|-----------------------------|------------|---------------------------------|
| 03065           | CAP 100uF 16V               | 1          | C2                              |
| 03066           | CAP 1000uF 16V ELECT.       | 1          | C8                              |
| 03083           | CAPACITOR 2200pF - 1kV      | 1          | C23                             |
| 06030           | ALPSTACT.SWITCH (RED)       | 3          | SW1<br>SW2<br>SW3               |
| 15134           | XFORMER                     | 1          | T1                              |
| 15136           | BUZZER EFM-250D             | 1          | BZ1                             |
| 15165           | LED LTIF24-A2 GREEN         | 4          | LED1<br>LED2<br>LED3<br>LED4    |
| 15172           | F.E.T. STK 12N05L           | 2          | TR4<br>TR8                      |
| 4465-003SM      | ST40 BIDATA SM PCB ASSY     | 1          |                                 |
| 3015-201-D      | ST40 DIGITAL PCB            | 1          |                                 |
| 91010R0         | ZERO OHM LINK, 0603 PACKAGE | 3          | R55<br>R116<br>R121             |
| 9102100K        | RESISTOR 100K+-5% 0805 0.1W | 2          | R47<br>R96                      |
| 910210R         | RESISTOR 10 OHM 0805        | 2          | R8<br>R19                       |
| 910212K         | RESISTOR 12K+-5% 0805 0.1W  | 3          | R5<br>R43<br>R94                |
| 910215K         | RESISTOR 15K+-5% 0805 0.1W  | 3          | R9<br>R54<br>R58                |
| 91021K5         | RESISTOR 1K5+-5% 0805 0.1W  | 5          | R39<br>R34<br>R35<br>R36<br>R65 |
| 910222K         | RESISTOR 22K+-5% 0805 .1W   | 2          | R48<br>R100                     |
| 910239K         | RESISTOR 39K+-5% 0805 0.1W  | 4          | R1<br>R10<br>R12<br>R107        |
| 910268K         | RESISTOR 68K+-5% 0805 0.1W  | 1          | R95                             |
| 9103100R        | RESISTOR 100R, 1206         | 1          | R17                             |
| 910310K         | RESISTOR, 10K 1% 1206       | 1          | R18                             |

| Part No.     | Description                   | Qty | Reference                         |
|--------------|-------------------------------|-----|-----------------------------------|
| 91033K       | RESISTOR 3K0 1% 1206 1/8W     | 2   | R68<br>R106                       |
| 9103430K     | RESISTOR 430K, 1206           | 1   | R20                               |
| 91036K8      | RESISTOR 6K8, 1206            | 1   | R125                              |
| 91060R0      | RESISTOR 0R0, 1206            | 1   | R126                              |
| 910616K      | RESISTOR 16K, 1206 0.1W       | 2   | R49<br>R105                       |
| 9106180K     | RESISTOR 180K, 1206           | 1   | R41                               |
| 910618R      | RESISTOR 18 OHM +/-5% - 1206  | 1   | R91                               |
| 91061K2      | RESISTOR 1K2, 1206            | 1   | R52                               |
| 910622R      | RESISTOR 22 OHM 1206          | 1   | R59                               |
| 91062K7      | RESISTOR 2K7 OHM, 1206        | 1   | R61                               |
| 9106390R     | RESISTOR 390R, 1206           | 3   | R2<br>R123<br>R124                |
| 910656K      | RESISTOR 56K, 1206            | 2   | R60<br>R102                       |
| 9106680R     | RESISTOR 680R, 1206           | 3   | R22<br>R38<br>R93                 |
| 9108VC260540 | TRANSGUARD                    | 1   | V1                                |
| 91124K7      | RESISTOR NETWORK              | 4   | RN1<br>RN2<br>RN3<br>RN4          |
| 91AAAXX100R  | RESISTOR 100R, 1% 0.063W 0603 | 1   | R46                               |
| 91AAAXX10K   | RESISTOR 10K, 1% 0.063W 0603  | 5   | R4<br>R13<br>R111<br>R112<br>R120 |
| 91AAAXX1K0   | RESISTOR 1.0K, 1% 0.063W 0603 | 5   | R7<br>R40<br>R64<br>R67<br>R108   |
| 91AAAXX2K2   | RESISTOR 2.2K, 1% 0.063W 0603 | 3   | R3<br>R6<br>R98                   |
| 91AAAXX3K3   | RESISTOR 3.3K, 1% 0.063W 0603 | 3   | R50<br>R99<br>R113                |

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| Part No.      | Description                    | Qty | Reference  |                              |    |     |
|---------------|--------------------------------|-----|------------|------------------------------|----|-----|
| 91AAAXX47K    | RESISTOR 47K,1% 0.063W 0603    | 8   | R32        |                              |    |     |
|               |                                |     | R44        |                              |    |     |
|               |                                |     | R45        |                              |    |     |
|               |                                |     | R53        |                              |    |     |
|               |                                |     | R97        |                              |    |     |
|               |                                |     | R101       |                              |    |     |
|               |                                |     | R103       |                              |    |     |
|               |                                |     | R119       |                              |    |     |
|               |                                |     | 91AAAXX4K7 | RESISTOR 4.7K,1% 0.063W 0603 | 11 | R11 |
|               |                                |     |            |                              |    | R28 |
| R29           |                                |     |            |                              |    |     |
| R37           |                                |     |            |                              |    |     |
| R42           |                                |     |            |                              |    |     |
| R62           |                                |     |            |                              |    |     |
| R66           |                                |     |            |                              |    |     |
| R69           |                                |     |            |                              |    |     |
| R104          |                                |     |            |                              |    |     |
| R109          |                                |     |            |                              |    |     |
| 9200BAS19     | DIODE SOT23 BAS19              | 4   | R110       |                              |    |     |
|               |                                |     | D1         |                              |    |     |
|               |                                |     | D2         |                              |    |     |
|               |                                |     | D3         |                              |    |     |
| 9200BAV99     | BAV99 DIODE                    | 2   | D4         |                              |    |     |
|               |                                |     | D5         |                              |    |     |
|               |                                |     | D6         |                              |    |     |
|               |                                |     | D7         |                              |    |     |
| 9203BZX84C5V1 | 5V1 ZENER                      | 1   | D8         |                              |    |     |
| 9206IMN10     | TRIPLE DIODE ARRAY - ISOLATED  | 1   | D4         |                              |    |     |
| 930122P       | CAPACITOR 22P, 0805            | 1   | C24        |                              |    |     |
| 930133P       | CAPACITOR 33pF, 0805           | 2   | C30        |                              |    |     |
|               |                                |     | C31        |                              |    |     |
| 9301470P      | CAPACITOR 470pf 100v +-5% 0805 | 1   | C18        |                              |    |     |
| 93060U047     | CAPACITOR 0.047uF,             | 2   | C16        |                              |    |     |
|               |                                |     | C56        |                              |    |     |
| 93091U        | CAPACITOR 1uF, TANT            | 2   | C9         |                              |    |     |
|               |                                |     | C22        |                              |    |     |
| 93102U2       | CAPACITOR 2.2uF                | 1   | C26        |                              |    |     |
| 9326100U      | CAPACITOR 100uF 10V+-20% TANTA | 1   | C4         |                              |    |     |
| 93261U        | CAPACITOR Y5V 1206 1uF 50V     | 7   | C1         |                              |    |     |
| 93261U        | CAPACITOR Y5V 1206 1uF 50V     | 7   | C15        |                              |    |     |
|               |                                |     | C62        |                              |    |     |
|               |                                |     | C63        |                              |    |     |
|               |                                |     | C67        |                              |    |     |
|               |                                |     | C68        |                              |    |     |
|               |                                |     | C69        |                              |    |     |
| 93ADEBXX47N   | CAPACITOR 47nF, 0603           | 1   | C66        |                              |    |     |

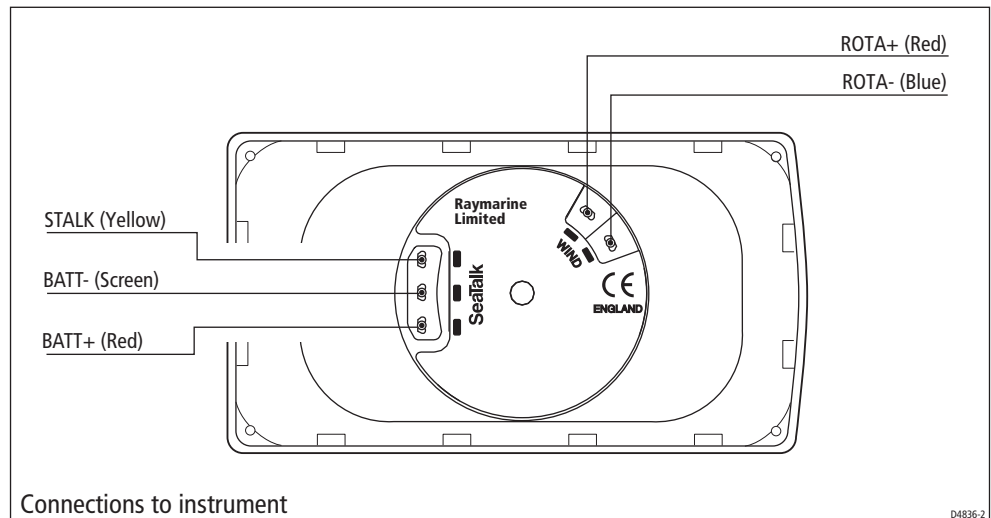
| Part No.      | Description                    | Qty | Reference |
|---------------|--------------------------------|-----|-----------|
| 93ADHBXX10N   | CAPACITOR 10nF XR7             | 7   | C5        |
|               |                                |     | C10       |
|               |                                |     | C14       |
|               |                                |     | C25       |
|               |                                |     | C29       |
|               |                                |     | C33       |
| 93ADHBXX1N    | CAPACITOR 1nF 0603             | 3   | C34       |
|               |                                |     | C54       |
|               |                                |     | C64       |
| 93AFFDXX100N  | CAPACITOR 100nF, 0603          | 11  | C3        |
|               |                                |     | C7        |
|               |                                |     | C13       |
|               |                                |     | C20       |
|               |                                |     | C21       |
|               |                                |     | C28       |
|               |                                |     | C32       |
|               |                                |     | C35       |
|               |                                |     | C55       |
|               |                                |     | C57       |
|               |                                |     | C61       |
| 93BDHXXX2N2   | CAP. 2n2, 0805 X7R             | 1   | C6        |
| 93BDHXXX4N7   | CAP. 4n7, 0805 CERAMIC         | 2   | C19       |
|               |                                |     | C27       |
| 93IDDCXX22U   | CAP. 22uFTANT. ELECT           | 3   | C17       |
|               |                                |     | C58       |
|               |                                |     | C65       |
| 93HDECXX22U   | CAP. 22uFTANT. ELECT           | 1   | C76       |
| 940024022     | RESET CONTROLLER S24022 +2KMEM | 1   | IC3       |
| 94007225GB    | LCD DRIVER UPD7225GB-3B7 QFP   | 1   | IC7       |
| 940074AHC02   | IC LOGIC                       | 1   | IC5       |
| 940074HC74    | DUAL D-TYPE FLIP FLOP          | 1   | IC2       |
| 940078F0034GK | FLASH MICRO UPD78F0034AGK-8A8  | 1   | IC6       |
| 9400LM339     | QUAD OP AMP                    | 1   | IC4       |
| 9400LM78L05   | VOLT REGULATOR LM78L05ACM      | 1   | IC1       |
| 9400TIOP07C   | OP07C OP-AMP                   | 1   | IC10      |
| 95002B1132    | TRANSISTOR 2W PNP 2SB1132T100Q | 1   | TR10      |
| 95002N7002    | 2N7002 MOSFET                  | 2   | TR14      |
|               |                                |     | TR21      |
| 9500BC807     | BC807                          | 3   | TR9       |
|               |                                |     | TR11      |
|               |                                |     | TR13      |
| 9500BC817     | BC817                          | 1   | TR20      |

| Part No.    | Description                | Qty | Reference                                   |
|-------------|----------------------------|-----|---|
| 9500BC849C  | BC 849C                    | 4   | TR12<br>TR22<br>TR23<br>TR24                |
| 9500BCW61D  | BCW61D                     | 1   | TR25  |
| 9500IMT1    | DUAL TRANSISTOR ARRAY      | 1   | TR5   |
| 9500IMX1    | DIGITAL TRANSISTOR ARRAY   | 5   | TR2<br>TR3<br>TR6<br>TR15<br>TR19           |
| 9500IMZ1    | DUAL TRANSISTOR ARRAY      | 1   | TR1   |
| 9501BC868   | BC868                      | 1   | TR18  |
| 96004MHZ    | CRYSTAL 4.0MHz, HC49/4HSMX | 1   | XT1   |
| 9600FILTER1 | CERAMIC FILTER             | 1   | RES1  |
| 9600L1      | CHIP INDUCTOR              | 6   | L3<br>L8<br>L9<br>L13<br>L15<br>L21         |
| 9600L13     | INDUCTOR, 3.3uH +/-20%     | 1   | L12   |
| 9600L3      | CHIP INDUCTOR, 10uH +/-20% | 7   | L1<br>L2<br>L10<br>L11<br>L14<br>L20<br>L22 |



## Chapter 4: ST40 Wind Instrument

### Input/output signals



| Signal | Description                                   |
|--------|---|
| STALK  | Intermittent streams of (nominal) 12 V pulses |
| BATT-  | 0 V   |
| BATT+  | Nominal 12 V dc supply                        |
| ROTA+  | Rotavecta current constant                    |
| ROTA-  | 0V  |

Refer also to the *ST40 Wind circuit diagram*.

### Self-test procedure

Each ST40 instrument has built-in self-test functions to aid fault diagnosis.

To self-test an ST40 Wind instrument:

- Press the ▲ and ● keys simultaneously for 4 seconds, to access self-test mode, then within 2 seconds, press the ▲ and ▼ keys together momentarily, to start self-test stage 1.

#### Self test stage 1

When entering self test stage 1, the instrument beeps and the display shows TEST 1, for 1 second. The following tests are then performed automatically:

- SeaTalk self test, which checks the receive and transmit circuits.
- EEPROM test (read and write).

If the tests are satisfactory, PASS is shown on the display.

If the tests are not satisfactory, the following failure codes may be generated:

| Message | Failure Mode   | Action   |
|---------|----------------|--|
| FAIL 8  | SeaTalk Rx/Tx  | Check for damaged bucket connectors/rear-case pins.<br>Check SeaTalk interface components around TR1, TR2 and TR3. |
| FAIL 18 | EEPROM failure | Replace EEPROM (IC2)   |

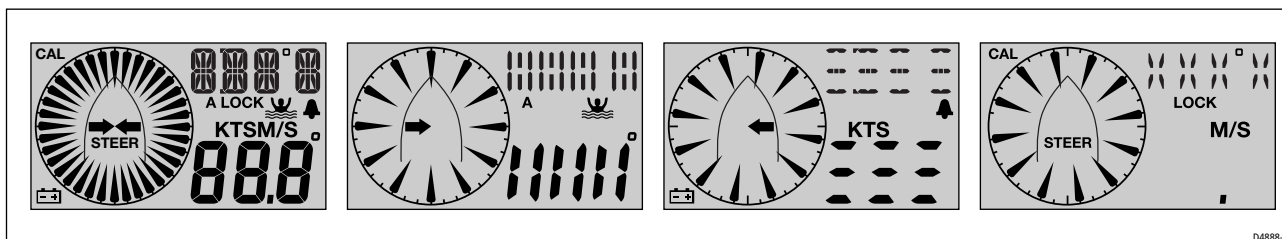
If there is no audible beep, check TR19(b) and RN3 and the buzzer for damage. If the beep volume is low, check R93.

Press the ▲ and ▼ keys together momentarily, to proceed to self-test stage 2.

## Self-test stage 2

When entering self test stage 2, the instrument beeps and the display shows TEST 2, for 1 second. The following tests are then performed automatically:

- The display backlighting cycles between on and off every second.
- A display test is performed. The LCD segments are displayed in the following sequence, changing once per second:



While this test is progressing, press each of the front panel keys and check that the buzzer sounds as each key is pressed.

If any problems occur, use the following table as a guide to try to remedy the problem:

| Failure                           | Action   |
|-----------------------------------|--|
| No illumination                   | Check TR18 and associated components.<br>Check all LEDs.   |
| No beep when key pressed          | Replace keyswitch.   |
| LCD segment(s) missing completely | Check LCD pins for poor/dry joints.<br>Check IC7 pins for poor/dry joints.   |
| Faint LCD segments                | Check LCD for short circuited pins.<br>Check IC7 for short circuited pins.<br>Check the contrast drive circuit around TR6. |

Press the ▲ and ▼ keys together momentarily, to proceed to self-test stage 3.

## Self-test stage 3

**Note:** A known good Rotavecta transducer must be connected, for this test.



When entering self test stage 3, the instrument beeps and the display shows TEST3, for 1 second.

A transducer test then starts. Within the next 15 seconds, manually spin the Rotavecta cups, so they rotate at approximately 20 rpm, or faster.

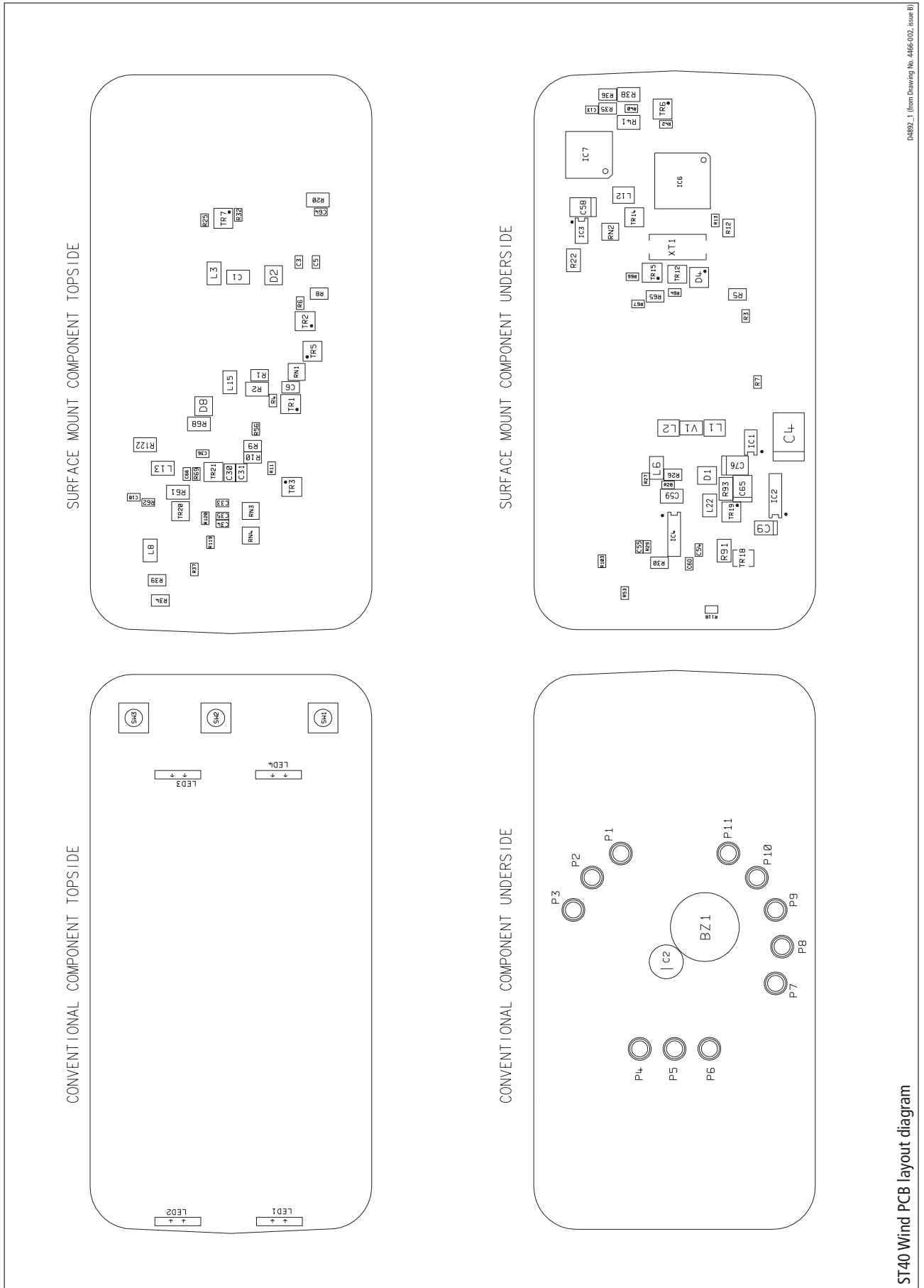
If the instrument detects a sufficient number of Rotavecta pulses, PASS is shown on the display.

If the test fails, FAIL 36 is displayed. Use the following table to try to isolate the cause.

| Check  | Failure mode          | Action  |
|--|-----------------------|---|
| Rotate Rotavecta cups and check that the voltage at P2 switches between approx 3V and 8V | Voltage not switching | Check constant current at P2 is approx 10 mA<br>Check that P1 is at 0V<br>Check L7 is not open circuit. |
| Check Rotavecta pulses at IC4, pin1  | No pulses             | Check IC4 and associated components   |
| Check ROTAPRESS at IC4, pin 2 is high.   | ROTAPRESS low         | Check IC4 and associated components.  |

Press the  and  keys together momentarily to exit self-test.





D4659\_1 (from Drawing No. 4465-002, Issue B)

ST40 Wind PCB layout diagram

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**ST40 Wind PCB assembly component list**

| <b>Part No.</b> | <b>Description</b>            | <b>Qty</b> | <b>Reference</b>                |
|-----------------|-------------------------------|------------|---------------------------------|
| 03065           | CAP 100uF 16V                 | 1          | C2                              |
| 06030           | ALPS TACT. SWITCH (RED)       | 3          | SW1<br>SW2<br>SW3               |
| 15136           | BUZZER EFM-250D               | 1          | BZ1                             |
| 15165           | LED LTIF24-A2 GREEN           | 4          | LED1<br>LED2<br>LED3<br>LED4    |
| 4466-002SM      | ST40 WIND SM PCB ASSY         | 1          |                                 |
| 3015-201-D      | ST40 DIGITAL PCB              | 1          |                                 |
| 91010R0         | ZERO OHM LINK, 0603 PACKAGE   | 2          | R56<br>R118                     |
| 9102100K        | RESISTOR 100K+-5% 0805 0.1W   | 1          | R30                             |
| 910210R         | RESISTOR 10 OHM 0805          | 2          | R8<br>R26                       |
| 910212K         | RESISTOR 12K+-5% 0805 0.1W    | 1          | R5                              |
| 910215K         | RESISTOR 15K+-5% 0805 0.1W    | 1          | R9                              |
| 91021K5         | RESISTOR 1K5+-5% 0805 0.1W    | 5          | R39<br>R34<br>R35<br>R36<br>R65 |
| 910239K         | RESISTOR 39K+-5% 0805 0.1W    | 3          | R1<br>R10<br>R12                |
| 91033K          | RESISTOR 3K0 1% 1206 1/8W     | 1          | R68                             |
| 9103430K        | RESISTOR 430K, 1206           | 1          | R20                             |
| 91060R0         | RESISTOR 0R0, 1206            | 1          | R122                            |
| 9106180K        | RESISTOR 180K, 1206           | 1          | R41                             |
| 910618R         | RESISTOR 18 OHM +/-5% - 1206  | 1          | R91                             |
| 91062K7         | RESISTOR 2K7 OHM, 1206        | 1          | R61                             |
| 9106390R        | RESISTOR 390R, 1206           | 1          | R2                              |
| 9106680R        | RESISTOR 680R, 1206           | 3          | R22<br>R38<br>R93               |
| 9108VC260540    | TRANSGUARD                    | 1          | V1                              |
| 91124K7         | RESISTOR NETWORK              | 4          | RN1<br>RN2<br>RN3<br>RN4        |
| 91AAAXX100R     | RESISTOR 100R, 1% 0.063W 0603 | 1          | R27                             |

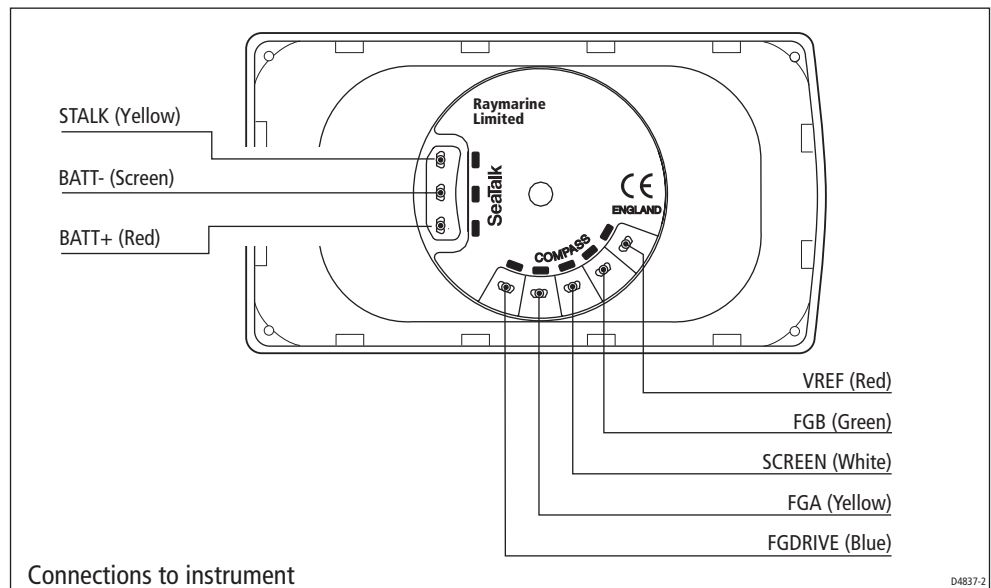
| Part No.     | Description                    | Qty | Reference   |
|--------------|--------------------------------|-----|---|
| 91AAAXX10K   | RESISTOR 10K,1% 0.063W 0603    | 4   | R4<br>R13<br>R25<br>R120  |
| 91AAAXX1K0   | RESISTOR 1.0K,1% 0.063W 0603   | 4   | R7<br>R40<br>R64<br>R67   |
| 91AAAXX2K2   | RESISTOR 2.2K,1% 0.063W 0603   | 2   | R3<br>R6  |
| 91AAAXX47K   | RESISTOR 47K,1% 0.063W 0603    | 2   | R32<br>R119   |
| 91AAAXX4K7   | RESISTOR 4.7K,1% 0.063W 0603   | 10  | R11<br>R28<br>R29<br>R37<br>R42<br>R53<br>R62<br>R66<br>R69<br>R103 |
| 9200BAS19    | DIODE SOT23 BAS19              | 3   | D1<br>D2<br>D8  |
| 9206IMN10    | TRIPLE DIODE ARRAY - ISOLATED  | 1   | D4  |
| 930133P      | CAPACITOR 33pF, 0805           | 2   | C30<br>C31  |
| 93091U       | CAPACITOR 1uF, TANT            | 1   | C9  |
| 9326100U     | CAPACITOR 100uF 10V+-20% TANTA | 1   | C4  |
| 93261U       | CAPACITOR Y5V 1206 1uF 50V     | 2   | C1<br>C59   |
| 93ADEBXX47N  | CAPACITOR 47nF, 0603           | 1   | C66   |
| 93ADHBXX10N  | CAPACITOR 10nF XR7             | 4   | C5<br>C10<br>C33<br>C36   |
| 93ADHBXX1N   | CAPACITOR 1nF 0603             | 3   | C34<br>C54<br>C64   |
| 93AFFDXX100N | CAPACITOR 100nF, 0603          | 5   | C3<br>C13<br>C35<br>C55<br>C60                                      |

| Part No.      | Description                    | Qty | Reference |
|---------------|--------------------------------|-----|-----------|
| 93BDHXXX2N2   | CAP. 2n2, 0805 X7R             | 1   | C6        |
| 93IDDCXX22U   | CAP. 22uFTANT. ELECT           | 2   | C58       |
|               |                                |     | C65       |
| 93HDECXX22U   | CAP. 22uFTANT. ELECT           | 1   | C76       |
| 940024022     | RESET CONTROLLER S24022 +2KMEM | 1   | IC3       |
| 94007225GB    | LCD DRIVER UPD7225GB-3B7 QFP   | 1   | IC7       |
| 940074HC74    | DUAL D-TYPE FLIP FLOP          | 1   | IC2       |
| 940078F0034GK | FLASH MICRO UPD78F0034AGK-8A8  | 1   | IC6       |
| 9400LM339     | QUAD OP AMP                    | 1   | IC4       |
| 9400LM78L05   | VOLT REGULATOR LM78L05ACM      | 1   | IC1       |
| 95002N7002    | 2N7002 MOSFET                  | 2   | TR14      |
|               |                                |     | TR21      |
| 9500BC817     | BC817                          | 1   | TR20      |
| 9500BC849C    | BC 849C                        | 1   | TR12      |
| 9500IMT1      | DUAL TRANSISTOR ARRAY          | 1   | TR5       |
| 9500IMX1      | DIGITAL TRANSISTOR ARRAY       | 6   | TR2       |
|               |                                |     | TR3       |
|               |                                |     | TR6       |
|               |                                |     | TR7       |
|               |                                |     | TR15      |
|               |                                |     | TR19      |
| 9500IMZ1      | DUAL TRANSISTOR ARRAY          | 1   | TR1       |
| 9501BC868     | BC868                          | 1   | TR18      |
| 96004MHZ      | CRYSTAL 4.0MHZ, HC49/4HSMX     | 1   | XT1       |
| 9600L1        | CHIP INDUCTOR                  | 5   | L3        |
|               |                                |     | L6        |
|               |                                |     | L8        |
|               |                                |     | L13       |
|               |                                |     | L15       |
| 9600L13       | INDUCTOR, 3.3uH +/-20%         | 1   | L12       |
| 9600L3        | CHIP INDUCTOR, 10uH +/-20%     | 3   | L1        |
|               |                                |     | L2        |
|               |                                |     | L22       |



## Chapter 5: ST40 Compass Instrument

### Input/output signals



| Signal  | Description                                   |
|---------|---|
| STALK   | Intermittent streams of (nominal) 12 V pulses |
| BATT-   | 0 V   |
| BATT+   | Nominal 12 V dc supply                        |
| VREF    | Fluxgate 2.5V                                 |
| FGB     | Sense B                                       |
| SCREEN  | Fluxgate 0V return                            |
| FGA     | Sense A                                       |
| FGDRIVE | Fluxgate drive                                |

Refer also to the *ST40 Compass circuit diagram*.

### Self-test procedure

Each ST40 instrument has built-in self-test functions to aid fault diagnosis.

To self-test an ST40 Compass instrument:

- Press the ▲ and ● keys simultaneously for 4 seconds, to access self-test mode, then within 2 seconds, press the ▲ and ▼ keys together momentarily, to start self-test stage 1.

#### Self test stage 1

When entering self test stage 1, the instrument beeps and the display shows TEST 1, for 1 second. The following tests are then performed automatically:

- SeaTalk self test, which checks the receive and transmit circuits.
- EEPROM test (read and write).

If the tests are satisfactory, PASS is shown on the display.

If the tests are not satisfactory, the following failure codes may be generated:

| Message | Failure Mode   | Action   |
|---------|----------------|--|
| FAIL 8  | SeaTalk Rx/Tx  | Check for damaged bucket connectors/rear-case pins.<br>Check SeaTalk interface components around TR1, TR2 and TR3. |
| FAIL 18 | EEPROM failure | Replace EEPROM (IC2)   |

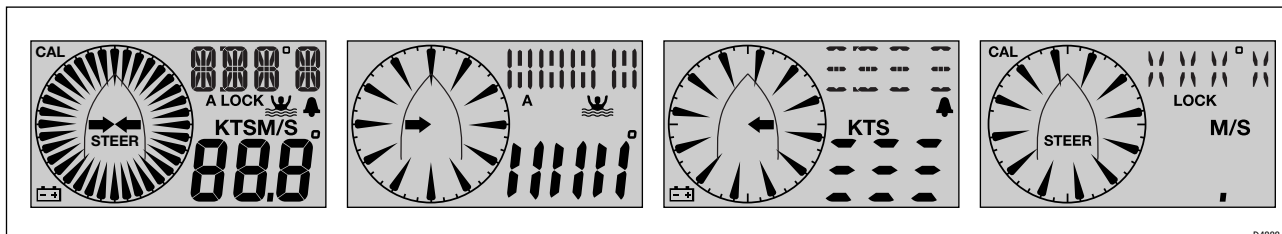
If there is no audible beep, check TR19(b) and RN3 and the buzzer for damage. If the beep volume is low, check R93.

Press the  and  keys together momentarily, to proceed to self-test stage 2.

### Self-test stage 2

When entering self test stage 2, the instrument beeps and the display shows TEST 2, for 1 second. The following tests are then performed automatically:

- The display backlighting cycles between on and off every second.
- A display test is performed. The LCD segments are displayed in the following sequence, changing once per second:



While this test is progressing, press each of the front panel keys and check that the buzzer sounds as each key is pressed.

If any problems occur, use the following table as a guide to try to remedy the problem:

| Failure                           | Action   |
|-----------------------------------|--|
| No illumination                   | Check TR18 and associated components.<br>Check all LEDs.   |
| No beep when key pressed          | Replace keyswitch.   |
| LCD segment(s) missing completely | Check LCD pins for poor/dry joints.<br>Check IC7 pins for poor/dry joints.   |
| Faint LCD segments                | Check LCD for short circuited pins.<br>Check IC7 for short circuited pins.<br>Check the contrast drive circuit around TR6. |

Press the  and  keys together momentarily, to proceed to self-test stage 3.

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## Self-test stage 3

**Note:** A known good Fluxgate Compass transducer must be connected, for this test.

When entering self test stage 3, the instrument beeps and the display shows TEST3, for 1 second.

If the instrument detects valid compass readings in all four heading quadrants within 15 seconds of the start of test stage 3 and if the compass transducer interface is satisfactory, PASS is shown on the display.

If the test fails, FAIL29 is displayed. Use the following table to try to isolate the cause.

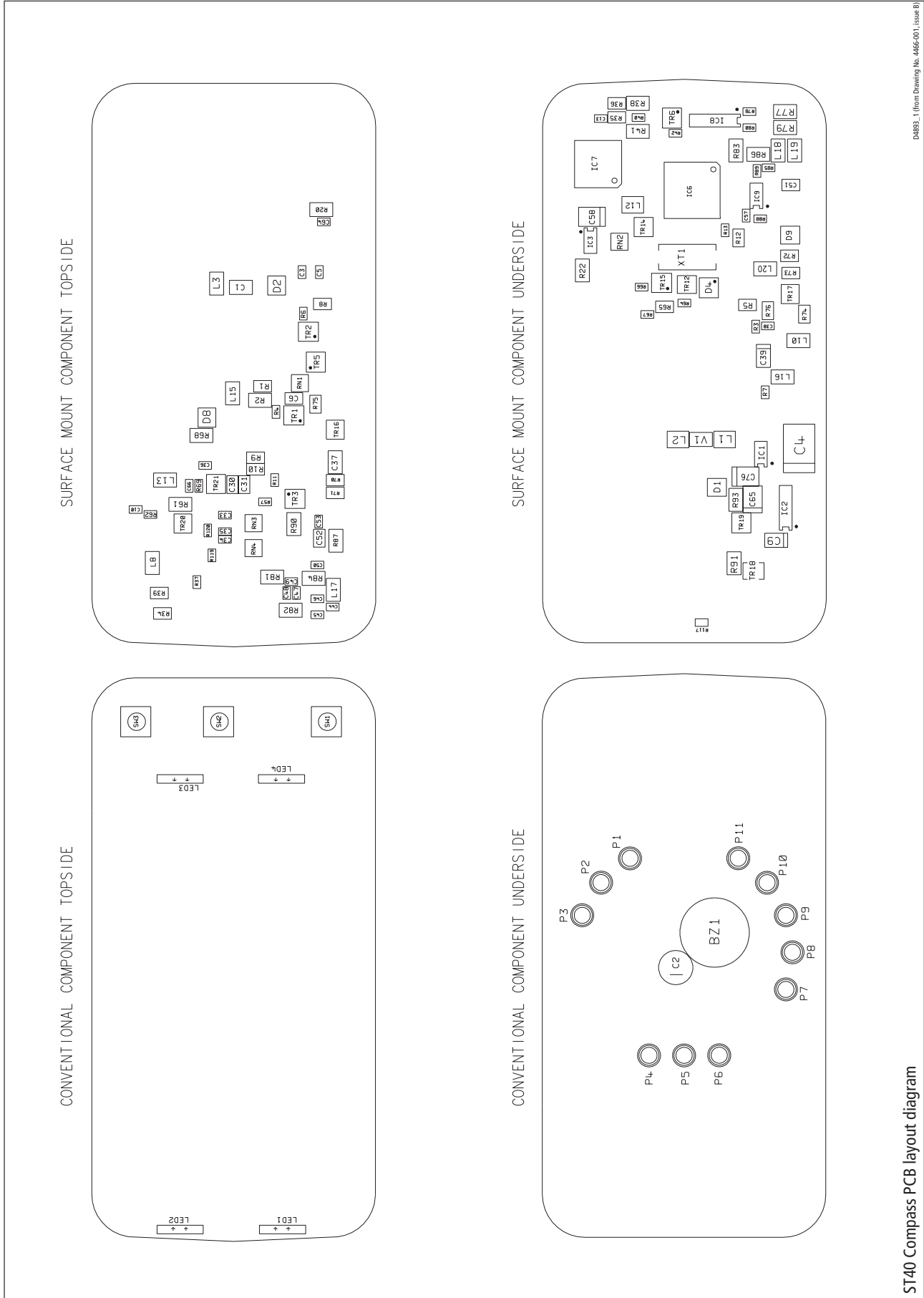
| Check                                 | Failure mode | Action  |
|---------------------------------------|--------------|---|
| VREF voltage at P11                   | Not 2.5V     | Ensure L17 is not open circuit.<br>Check VRESET is 2.5V   |
| SCREEN voltage at P9                  | Not 0V       | Ensure L10 is not open circuit  |
| FGDRIVE repetitive pulse train at P7. | No pulses    | Ensure L16 is not open circuit.<br>Check that pulse train is present both sides of C39.<br>Check drive circuit components around TR16 & TR17. |

If you have not isolated the fault after using the above table:

- Ensure L18, L19 are not open circuit.
- Check ADC circuit components, i.e. IC8, IC9 and associated components.

Press the ▲ and ▼ keys together momentarily to exit self-test.





DA893\_1 (from Drawing No. 4466-001, Issue B)

ST40 Compass PCB layout diagram

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## ST40 Compass PCB assembly component list

| Part No.   | Description                 | Qty | Reference   |
|------------|-----------------------------|-----|---|
| 03065      | CAP 100uF 16V               | 1   | C2  |
| 06030      | ALPS TACT. SWITCH (RED)     | 3   | SW1<br>SW2<br>SW3   |
| 15136      | BUZZER EFM-250D             | 1   | BZ1   |
| 15165      | LED LTIF24-A2 GREEN         | 4   | LED1<br>LED2<br>LED3<br>LED4                                |
| 4466-001SM | ST40 COMPASS SM PCB ASSY    | 1   |   |
| 3015-201-E | ST40 DIGITAL PCB            | 1   |   |
| 91010R0    | ZERO OHM LINK, 0603 PACKAGE | 2   | R57<br>R117   |
| 910210R    | RESISTOR 10 OHM 0805        | 2   | R8<br>R74   |
| 910212K    | RESISTOR 12K+-5% 0805 0.1W  | 1   | R5  |
| 910215K    | RESISTOR 15K+-5% 0805 0.1W  | 1   | R9  |
| 91021K5    | RESISTOR 1K5+-5% 0805 0.1W  | 9   | R34<br>R35<br>R36<br>R39<br>R70<br>R71<br>R72<br>R73<br>R65 |
| 910239K    | RESISTOR 39K+-5% 0805 0.1W  | 3   | R1<br>R10<br>R12  |
| 91028R2    | RESISTOR 8R2+-5% 0805 0.1W  | 2   | R75<br>R76  |
| 9103270R   | RESISTOR 270R 1206          | 3   | R77<br>R79<br>R86   |
| 910333K    | RESISTOR 33K, 1206          | 1   | R81   |
| 91033K     | RESISTOR 3K0 1% 1206 1/8W   | 1   | R68   |
| 9103430K   | RESISTOR 430K, 1206         | 1   | R20   |
| 91035K6    | RESISTOR 5K6, 1206          | 1   | R82   |
| 910368K    | RESISTOR 68K, 1206          | 1   | R87   |
| 910382R    | RESISTOR 82R, 1206          | 1   | R84   |
| 91060R0    | RESISTOR 0R0, 1206          | 1   | L20   |

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| Part No.     | Description                  | Qty | Reference |
|--------------|------------------------------|-----|-----------|
| 9106180K     | RESISTOR 180K, 1206          | 1   | R41       |
| 910618R      | RESISTOR 18 OHM +/-5% - 1206 | 1   | R91       |
| 91061K2      | RESISTOR 1K2, 1206           | 1   | R83       |
| 91062K7      | RESISTOR 2K7 OHM, 1206       | 1   | R61       |
| 9106390R     | RESISTOR 390R, 1206          | 1   | R2        |
| 9106680R     | RESISTOR 680R, 1206          | 3   | R22       |
|              |                              |     | R38       |
|              |                              |     | R93       |
| 9106820K     | RESISTOR 820K, 1206          | 1   | R90       |
| 9108VC260540 | TRANSGUARD                   | 1   | V1        |
| 91124K7      | RESISTOR NETWORK             | 4   | RN1       |
|              |                              |     | RN2       |
|              |                              |     | RN3       |
|              |                              |     | RN4       |
| 91AAAXX10K   | RESISTOR 10K,1% 0.063W 0603  | 5   | R4        |
|              |                              |     | R13       |
|              |                              |     | R88       |
|              |                              |     | R89       |
|              |                              |     | R120      |
| 91AAAXX1K0   | RESISTOR 1.0K,1% 0.063W 0603 | 7   | R7        |
|              |                              |     | R40       |
|              |                              |     | R64       |
|              |                              |     | R67       |
|              |                              |     | R78       |
|              |                              |     | R80       |
|              |                              |     | R85       |
| 91AAAXX2K2   | RESISTOR 2.2K,1% 0.063W 0603 | 2   | R3        |
|              |                              |     | R6        |
| 91AAAXX47K   | RESISTOR 47K,1% 0.063W 0603  | 1   | R119      |
| 91AAAXX4K7   | RESISTOR 4.7K,1% 0.063W 0603 | 6   | R11       |
|              |                              |     | R37       |
|              |                              |     | R42       |
|              |                              |     | R62       |
|              |                              |     | R66       |
|              |                              |     | R69       |
| 9200BAS19    | DIODE SOT23 BAS19            | 3   | D1        |
|              |                              |     | D2        |
|              |                              |     | D8        |
| 9200BAW56    | BAW56 DIODE                  | 1   | D9        |
| 9206IMN10    | TRIPLE DIODE ARRAY - ISOLATE | 1   | D4        |
| 930133P      | CAPACITOR 33pF, 0805         | 2   | C30       |
| 930133P      | CAPACITOR 33pF, 0805         | 2   | C31       |
| 9302100P     | CAPACITOR 100pF, 0805        | 2   | C51       |
|              |                              |     | C52       |

| Part No.      | Description                  | Qty | Reference   |
|---------------|------------------------------|-----|---|
| 93091U        | CAPACITOR 1uF,TANT           | 1   | C9  |
| 93102U2       | CAPACITOR 2.2uF              | 1   | C39   |
| 9326100U      | CAPACITOR 100uF 10V+-20% TAN | 1   | C4  |
| 93261U        | CAPACITOR Y5V 1206 1uF 50V   | 2   | C1<br>C37   |
| 93ADEBXX47N   | CAPACITOR 47nF,0603          | 1   | C66   |
| 93ADHBXX10N   | CAPACITOR 10nF XR7           | 4   | C5<br>C10<br>C33<br>C36                             |
| 93ADHBXX1N    | CAPACITOR 1nF 0603           | 7   | C34<br>C44<br>C45<br>C46<br>C48<br>C53<br>C64       |
| 93AFFDXX100N  | CAPACITOR 100nF,0603         | 8   | C3<br>C13<br>C35<br>C57<br>C47<br>C49<br>C38<br>C50 |
| 93BDHXX2N2    | CAP. 2n2, 0805 X7R           | 1   | C6  |
| 93IDDCXX22U   | CAP. 22uFTANT. ELECT         | 2   | C58<br>C65  |
| 93HDECXX22U   | CAP. 22uFTANT. ELECT         | 1   | C76   |
| 940024022     | RESET CONTROLLER S24022 +2KM | 1   | IC3   |
| 94007225GB    | LCD DRIVER UPD7225GB-3B7 QFP | 1   | IC7   |
| 940074HC4051  | IC 74HC4051                  | 1   | IC8   |
| 940074HC74    | DUAL D-TYPE FLIP FLOP        | 1   | IC2   |
| 940078F0034GK | FLASH MICRO UPD78FO034AGK-8A | 1   | IC6   |
| 9400LM78L05   | VOLT REGULATOR LM78L05ACM    | 1   | IC1   |
| 9400LMC6032   | DUAL OP AMP                  | 1   | IC9   |
| 95002N7002    | 2N7002 MOSFET                | 2   | TR14<br>TR21  |
| 9500BC807     | BC807                        | 1   | TR16  |
| 9500BC817     | BC817                        | 2   | TR17<br>TR20  |
| 9500BC849C    | BC 849C                      | 1   | TR12  |
| 9500IMT1      | DUAL TRANSISTOR ARRAY        | 1   | TR5   |



| <b>Part No.</b> | <b>Description</b>         | <b>Qty</b> | <b>Reference</b>  |
|-----------------|----------------------------|------------|---|
| 9500IMX1        | DIGITAL TRANSISTOR ARRAY   | 5          | TR2<br>TR3<br>TR6<br>TR15<br>TR19                         |
| 9500IMZ1        | DUAL TRANSISTOR ARRAY      | 1          | TR1   |
| 9501BC868       | BC868                      | 1          | TR18  |
| 96004MHZ        | CRYSTAL 4.0MHz, HC49/4HSMX | 1          | XT1   |
| 9600L1          | CHIP INDUCTOR              | 9          | L3<br>L8<br>L10<br>L13<br>L15<br>L16<br>L17<br>L18<br>L19 |
| 9600L13         | INDUCTOR, 3.3uH +/-20%     | 1          | L12   |
| 9600L3          | CHIP INDUCTOR, 10uH +/-20% | 2          | L1<br>L2  |

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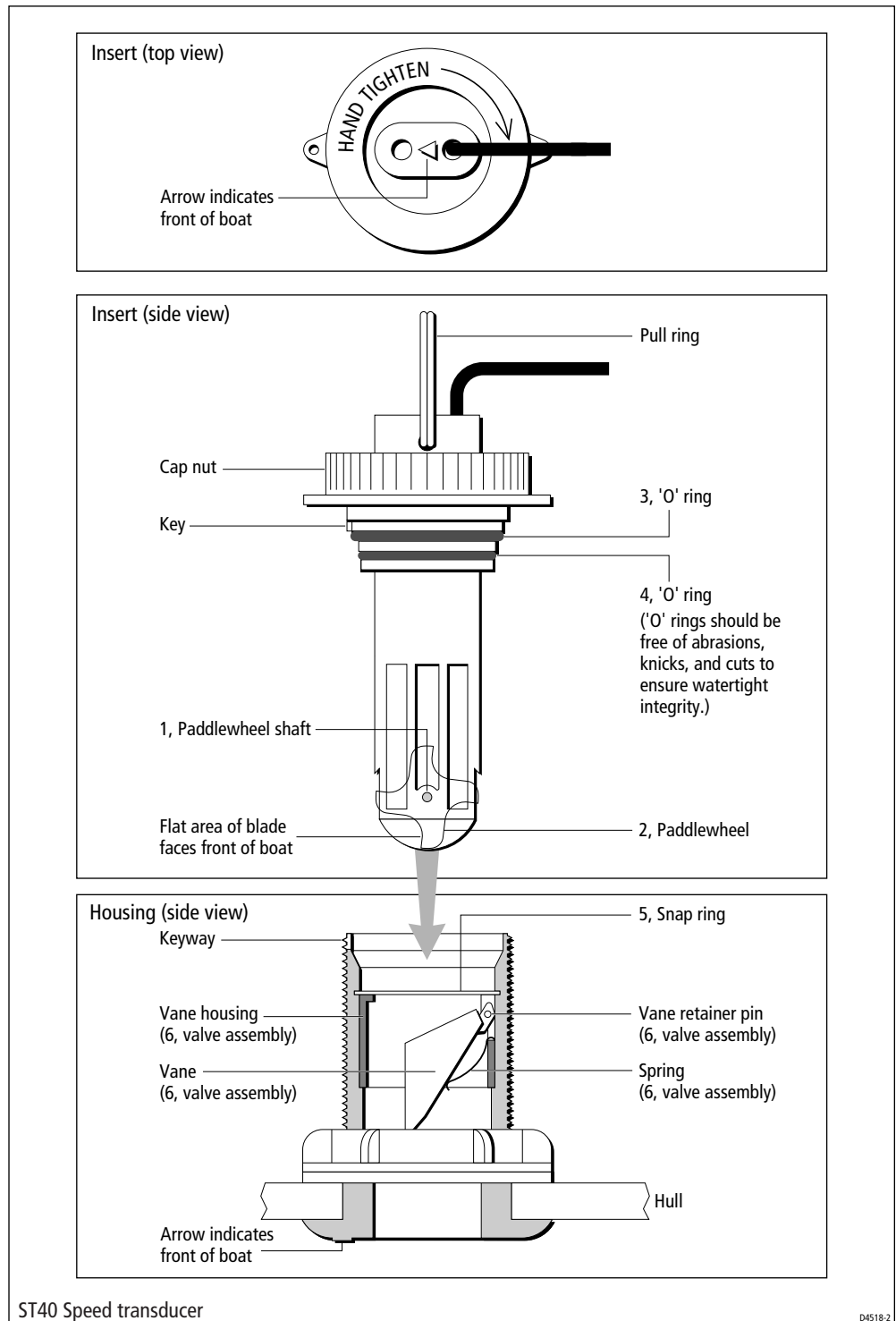
# Part 3 Transducer Servicing

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## Chapter 1: ST40 Speed Transducer



### Changing a paddlewheel

To change a paddlewheel, refer to the *ST40 Speed transducer* illustration, and:

1. Use the new paddlewheel shaft from the spare parts kit to push out the old shaft (1) approximately 5 mm (1/4 inch).
2. Grasp the end of the old shaft (1) with pliers and pull it straight out, to release the paddlewheel (2).
3. Place the new paddlewheel (2) in the insert assembly cavity.

**IMPORTANT:** Ensure that the flat surface of the paddlewheel blades face the direction of the arrow on top of the insert assembly.

When the insert assembly is installed in the housing, the arrow on the top insert cap and the water exposed flat surface of the housing should both face the front of the vessel.

4. Tap the new shaft (1) into place until it is flush with the housing, ensuring that the shaft enters the centre hole of the paddlewheel bearing. Failure to align the bearing before inserting the shaft can result in bearing damage.

## Changing the valve assembly

The transducer incorporates a self-sealing valve which minimizes the flow of water into the vessel if the insert assembly is removed. When the insert assembly is removed, the curved vane is activated by a spring and by water pressure, which push the vane upward to seal the opening. The valve assembly is held in place with a corrosion resistant snap ring.

### WARNING:

**Do NOT attempt to remove the self-sealing valve assembly when the vessel is in the water, as the consequent inflow of water may cause the vessel to sink.**

If the valve mechanism fails, ensure the vessel is not in the water, refer to the *ST40 Speed transducer* illustration, and carry out the following:

1. Remove the snap ring (5), using a screwdriver to pry the end of the ring free.
2. Slide the valve assembly upward, out of the housing.

**Note:** *The vane retainer pin is a loose slip-fit and may slide out when the assembly is removed from the housing.*

3. To install a valve assembly, insert it into the housing (vane tongue pointing downward). Install the snap ring (5), making certain that it locks into its groove in the housing wall.

## ST40 Speed transducer spare parts list

The **item** numbers refer to the *ST40 Speed transducer* illustration.

| Item | Spare/Accessory Description                        | Part No. | Comments |
|------|--|----------|----------|
|      | Speed transducer service kit<br><i>comprising:</i> | D234     |          |
| 1    | Paddlewheel shaft                                  |          |          |
| 2    | Paddlewheel  |          |          |
| 3    | 'O' ring (x2)                                      |          |          |
| 4    | 'O' ring (x2)                                      |          |          |
| 5    | Snap ring  |          |          |
| 6    | Valve assembly                                     |          |          |

## Insert assembly installation

When reinstalling the insert assembly:

- Ensure that the 'O' rings have been inspected and if necessary, replaced and lubricated
- Ensure that the key of the insert assembly locates with the keyway of the housing assembly.
- Secure with cap nut (hand tighten).

## ST40 Speed transducer connections

| Cable core colour | Instrument head circuit diagram reference | Description   |
|-------------------|---|---|
| Red               | 12V                                       | Approximately 11.2 V dc out   |
| Green             | SPD                                       | With transducer attached, spinning paddlewheel produces pulses approximately 11.2 V dc in amplitude at 5.5 Hz/knot. |
| Screen            | 0V  | 0 V   |
| White             | TEMP                                      | With transducer attached, voltage here is dependent on temperature. Approximately 1.8 V at 0 degrees C.             |
| Brown             | 0VANA                                     | 0 V   |





## Chapter 2. ST40 Fluxgate Compass Transducer

### Functional test

Disconnect the Fluxgate Compass from the instrument and check continuity as follows:

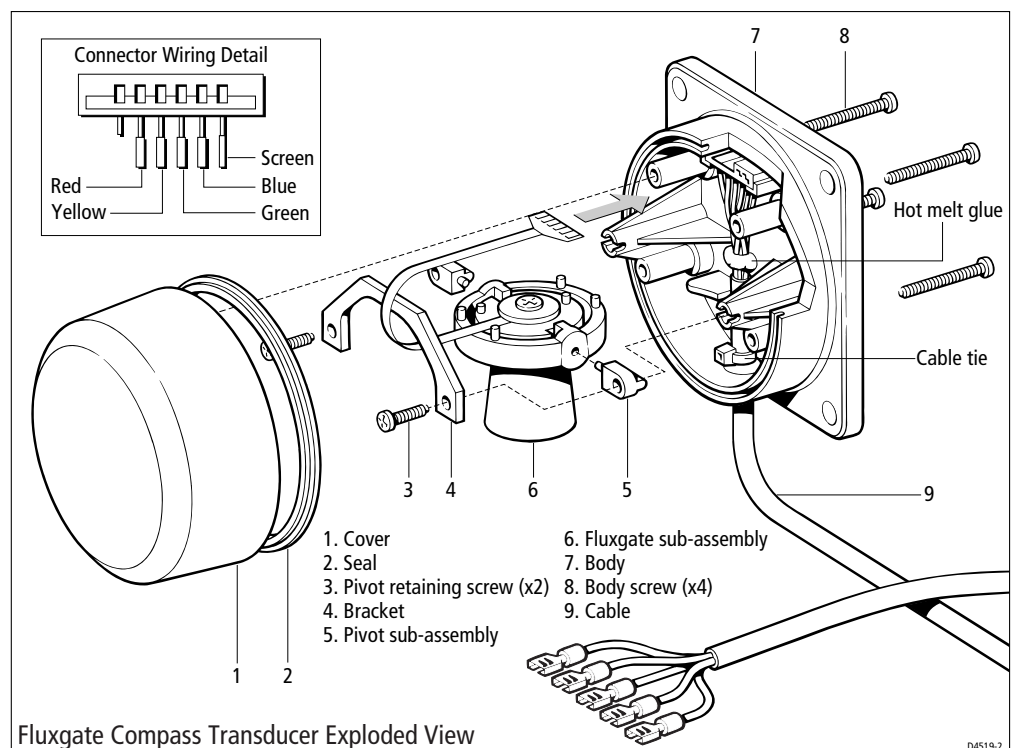
| Cable colour   | Resistance   |
|----------------|--------------|
| Screen to blue | < 10 ohms    |
| Red to green   | < 5 ohms     |
| Red to yellow  | < 5 ohms     |
| Red to screen  | Open circuit |

### Magnetic deviation

The Fluxgate Compass requires careful siting to achieve optimum performance. The instrument software is able to correct the compass for most deviating magnetic fields present when the linearisation procedure is carried out. Any further deviation introduced after linearisation, will introduce an error between the Fluxgate Compass and the ship's compass. This can be removed by carrying out the linearisation again. If the displayed deviation is greater than  $\pm 15$  degrees the Fluxgate should be resited. For installation and calibration information, refer to the *ST40 Compass Instrument Owner's Handbook*.

**Note:** The linearisation procedure should always be carried out if the Fluxgate Compass has been exchanged, or moved from its original mounting position.

### Disassembly/reassembly



## Fluxgate Compass spare parts list

The **item** numbers refer to Figure 2: Fluxgate Compass exploded view

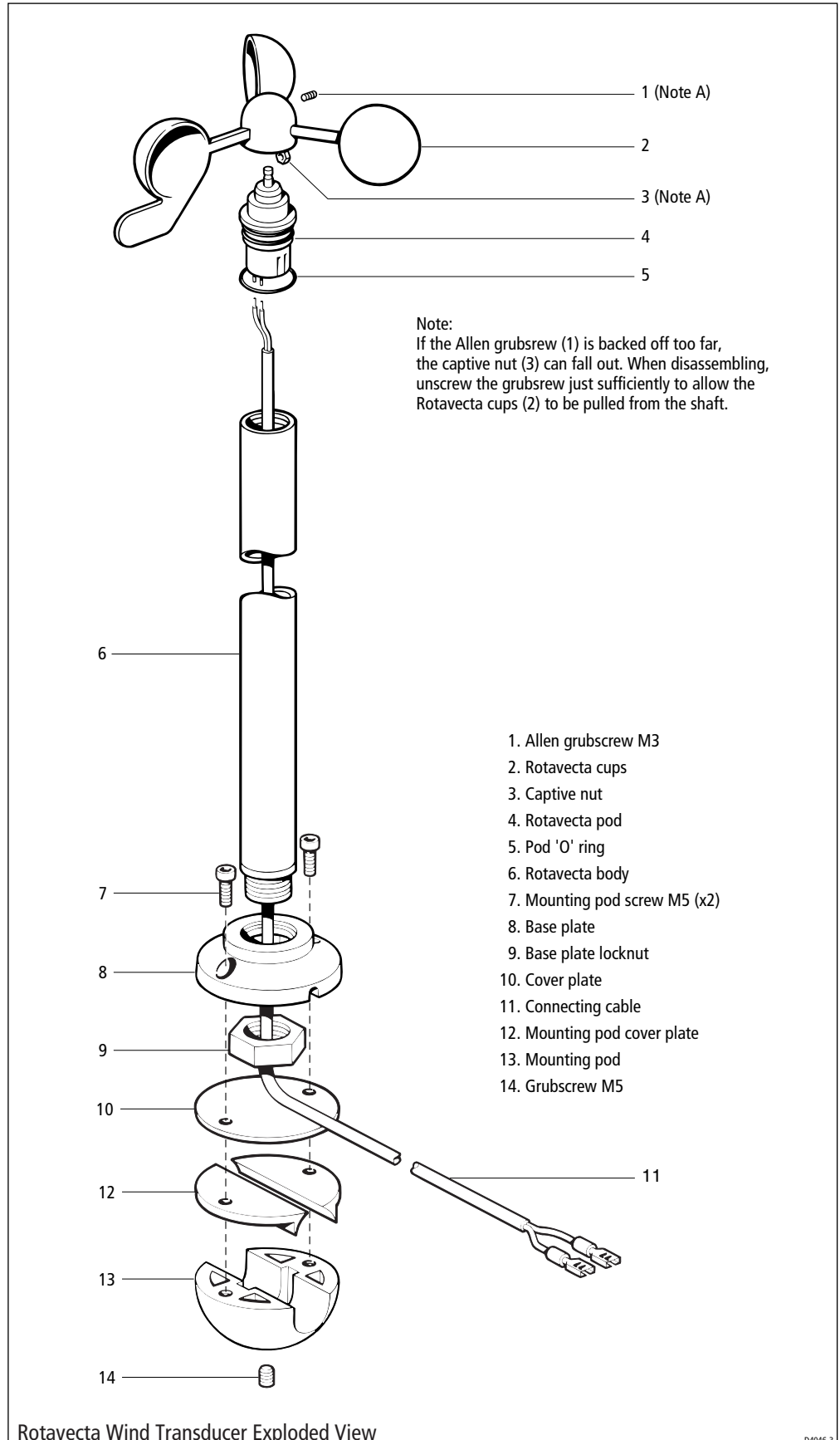
| Item | Spare Description                           | Part No. | Comments |
|------|---|----------|----------|
|      | Compass base kit<br><i>comprising:</i>      | M096     |          |
| 3    | Pivot retaining screw (x2)                  |          |          |
| 4    | Bracket                                     |          |          |
|      | Fluxgate sub-assembly<br><i>comprising:</i> | M022     |          |
| 5    | Pivot sub-assembly (x2)                     |          |          |
| 6    | Fluxgate sub-assembly                       |          |          |

## ST40 Fluxgate Compass transducer connections

| Cable core colour | Instrument head circuit diagram reference | Description         |
|-------------------|---|---------------------|
| Red               | VREF                                      | Fluxgate 2.5 V      |
| Yellow            | FGA                                       | Sense A             |
| Green             | FGB                                       | Sense B             |
| Blue              | FGDRIVE                                   | Fluxgate drive      |
| White             | SCREEN                                    | Fluxgate 0 V return |

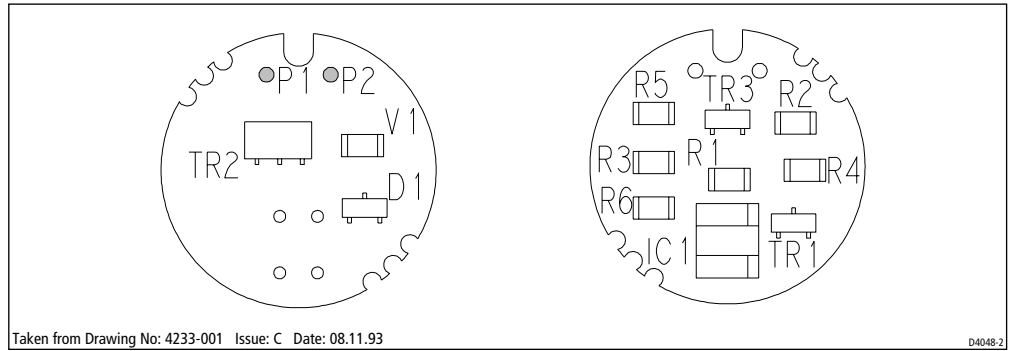
# Chapter 3. Rotavecta Wind Transducer

## Disassembly/reassembly



Rotavecta Wind Transducer





## PCB component list

|              |                              |          |
|--------------|------------------------------|----------|
| 9501BC868    | BC868                        | TR2      |
| 9500BC817    | BC817                        | TR1, TR3 |
| 9200BAS19    | DIODE SOT23 BAS19            | D1       |
| 9108VC180400 | TRANSIENT VOLTAGE SUPPRESSOR | V1       |
| 910656K      | RESISTOR 1206 56K            | R1       |
| 910647470R   | RESISTOR 1206 470R           | R6       |
| 9106220R     | RESISTOR 1206 220R           | R3       |
| 910310R      | RESISTOR 1206 10R            | R5       |
| 91031K       | RESISTOR 1206 1K             | R2, R4   |
| 24010        | B* VERO SOLDER PIN 18-0223K  | P1, P2   |
| 06027        | OPTO SWITCH                  | IC1      |
| 3015-074     | ST30 WIND TRANS PCB          |          |

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## Rotavecta connections

| Cable core colour | Signal name at Rotavecta PCB | Signal name at Instrument PCB | Description             |
|-------------------|------------------------------|-------------------------------|-------------------------|
| Red               | WIND1                        | ROTA+                         | Constant current source |
| Blue              | WIND2                        | ROTA-                         | 0V                      |

